





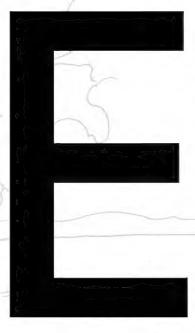
Mother of God!! It all begins when a roll of toilet paper gets split vertically.

The death game. Currently the left side's running a few laps ahead of the right side. But a man can never turn around!

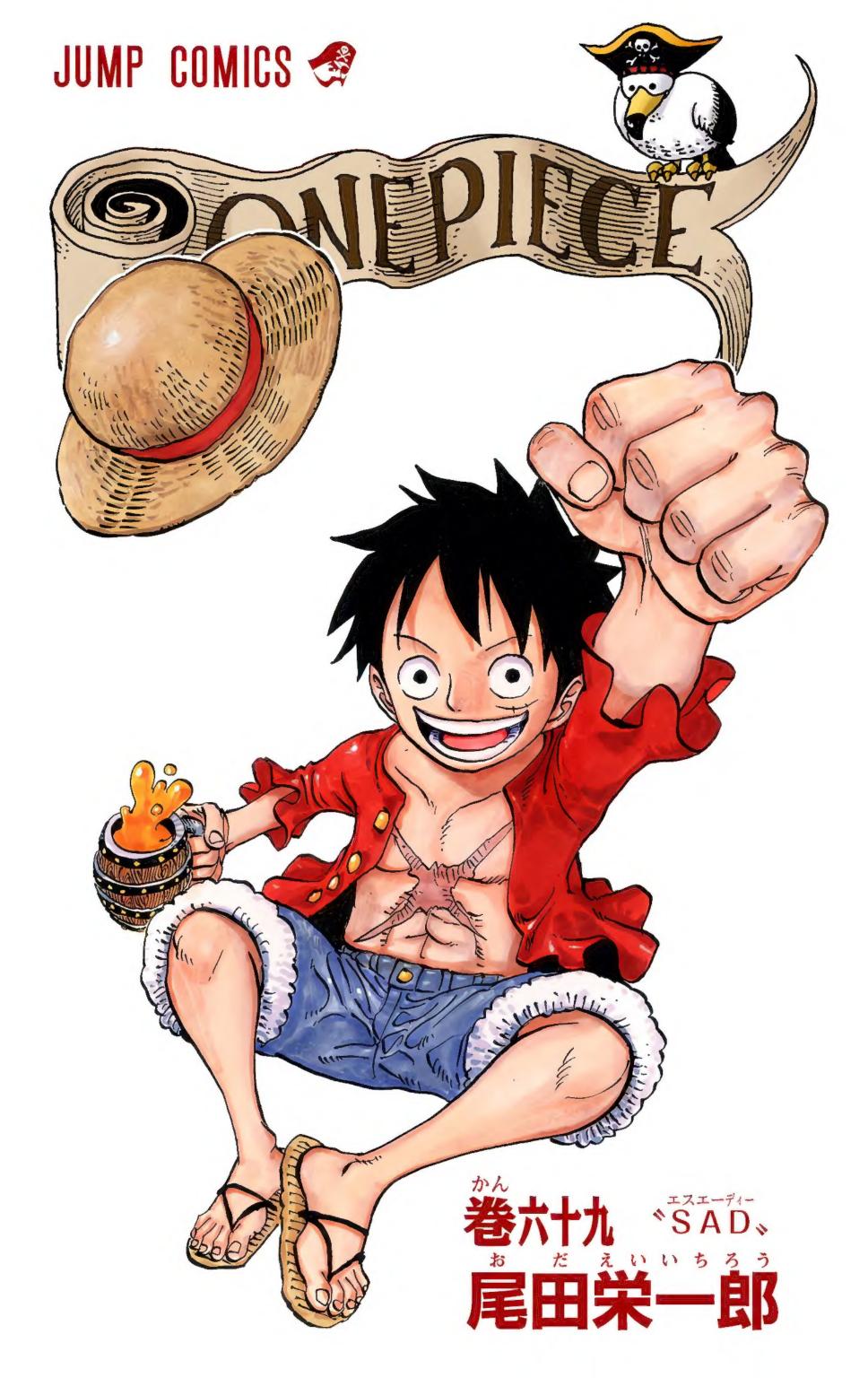
There's no going back!! Volume 69 begins!!!

-Eiichiro Oda, 2013





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.



#### Straw Hat Crew - 髪わらの一味・

# Monkey.D.Luffy

モンキー・D・ルフィ

海賊王を夢見る青年。2年の修業を経て、 仲間と合流し、新世界を目指す!

【船長 懸賞金4億月



#### Roronoa Zoro

ロロノア・ゾロ

クライガナ島にて、己のブライドを捨てミ ホークに剣の教えを乞い、合流を果たす。

(戦闘員 懸賞金1億2000万B)



# Tony Tony. Chopper

トニートニー・チョッパー

「トリノ王国」で、、強い薬、の研究に励み、 西合流を果たす。

【船医 懸賞金508】



## Nami

天候を科学する国・小さな空島「ウェザリア」にて、新世界の天候を学び、合流。

【航海士 懸賞金1600万萬】



#### Nico Robin

ニコ・ロビン

革命軍のリーダーで、ルフィの父・ドラゴン が居るバルティゴを経て、合流。

【考古学者 懸賞金8000万數】





ボーイン列島にて、〝狙撃の王様〟になる る、ヘラクレスンの教えを受け合流。

【狙撃手 懸賞金3000万8】



# Franky

【船大工 懸賞金4400万8】





「カマバッカ王国」にて、新人類拳法の使い手違と戦い、更なる成長を遂げ合流。

【コック 懸賞金7700万度】



#### Brook ブルック

\* ながく こうがまり & \* もの となるも、大スター 手長族に捕まり見世物となるも、大スター \*ソウルキング、プルックとして合流。

「音楽家」 職営会3300万度



一堂に会し、島に戦火が拡がる!!ローの提案に乗り、「海賊同盟」を結んだルフィ達は、シーザー誘拐を企てるが失敗し、囚われの身に。そこで明かされた事実…。シーザーは島で化学兵器の実験をし、闇の仲買人に売ろうとしていた。その仲買人の一人が何と子供達誘拐事件の黒幕・ドフラミンゴだった!!全ては彼らの思惑通りに事が進んでいたが、ローのより事情により解放されたルフィ達が、その陰謀に立ち向かうべく、反撃に出る!!

### The story of ONE PIECE 1»69

#### Shanks

シャンクス

◇四皇、の一人。〝偉大なる航路、後半 ◇新世界、にて、ルフィを持つ。

あかがみかいぞくだん せんほう 【赤髪海賊団 船長】







#### Punk Hazard・パンクハザード・

#### Master.Caesar.Crown

M・シーザー・クラウン

りかっ Dr.ベガバンクの元同僚。現在賞金首で、 Ental State (ヘルトリング) 大量殺戮兵器製造の第一人者。

もとせい ネー カがくしゃ 【元政府の科学者】





CABAGE N-E-【人面鳥・Harpy】



シーサーバ 【シーザーの部下】

#### Marine G-5

\*海軍GL 第5支部 •





たしぎ 【[G-5]大佐】

# Donquixote Doflamingo

ドンキホーテ・ドフラミンゴ 【Joker 〝ジョーカー〟

だった。 主下七武海の一人にして、闇の仲買人。 \*ジョーカー。の異名を持つ男。

おうかしりぶかい かいぞく 【王下七武海 海賊】



#### V.A:Vergo ヴェルゴ中将

ドフラミンゴの一味で、子供選誘拐事件 に荷担。海軍に身を置き、裏で暗躍する。

がベルグー ファヴァ ちちが 【海軍「G一5」 基地長】



#### Trafalgar.Law

トラファルガー・ロー

\*死の外科医、の異名を持つ\*オペオペ の実、の能力者。ルフィと同盟を結ぶ。

おうかしちぶかいかいそく
【王下七武海 海賊】



#### Story · あらすじ・

2年の修業を経て、シャボンディ諸島に再集結を果たした麦わらの一味。彼らは魚人 島を経て、遂に最後の海、、新世界、へと辿り着く!!

上陸したPH島は、かつて政府の研究施設があり、今は賞金首となったシーザーが支配していた。そこへ、七武海になったロー、麦わらの一味と、それを追ってきた海軍がノ

# ONE PIECE

vol.69

SAD.

## CONTENTS

第679話	*心意気G-5。————————————————————————————————————	
第680話	がいぐんジー かりき ちょりき きょく 「海軍Gー5基地長 <sup>*</sup> 鬼竹のヴェルゴ、」―	027
第681話	*ルフィvs.M。	047
第682話	《黒幕》———————	067
第683話	*************************************	087
	*やめるんだべガパンク。——	
	*モモの助、せっしゃの名にござる!!、-	
	*ビスケットルームの雪女。——	147
第687話		167
	<b>ヾ</b> モチャ、	187
	*ない様である島。	207
第690話	SAD»	227



※今巻はストーリーの構成上、 12話収録されています。

# Chapter 679: THE G-5 SPIRIT



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 5: "HERE COMES CORIBOU"



WHAT DO

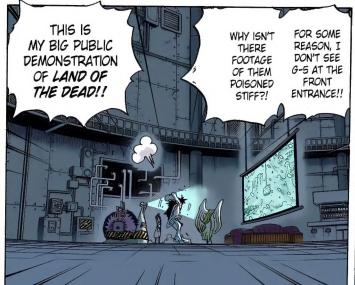
YOU THINK,

VERGO?



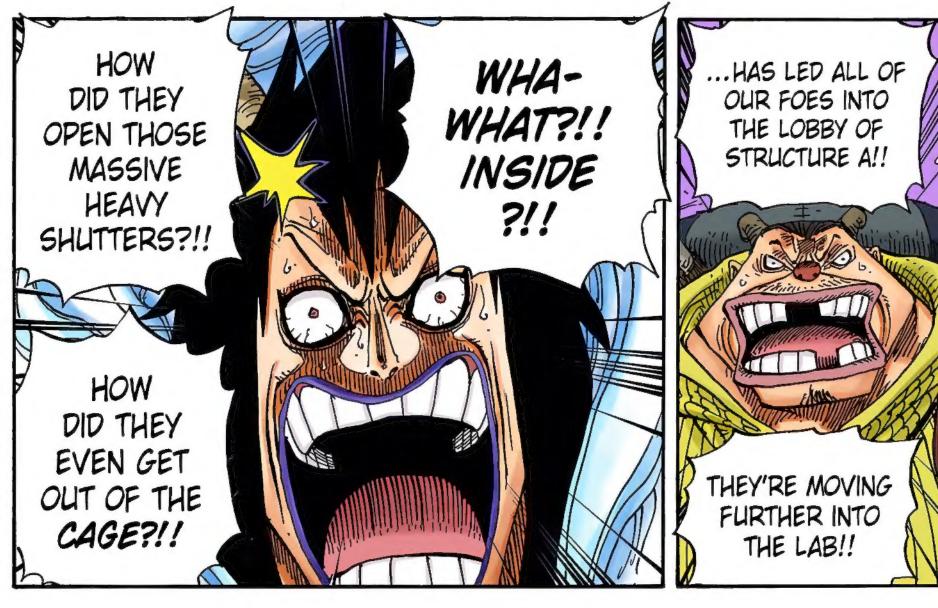


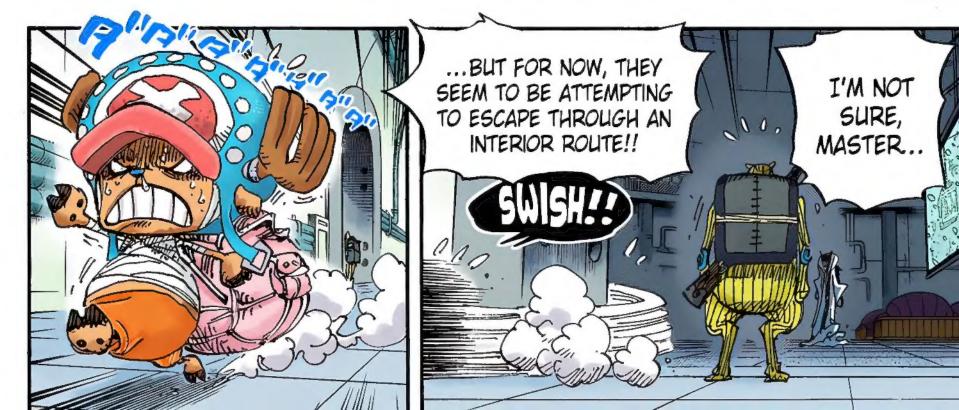


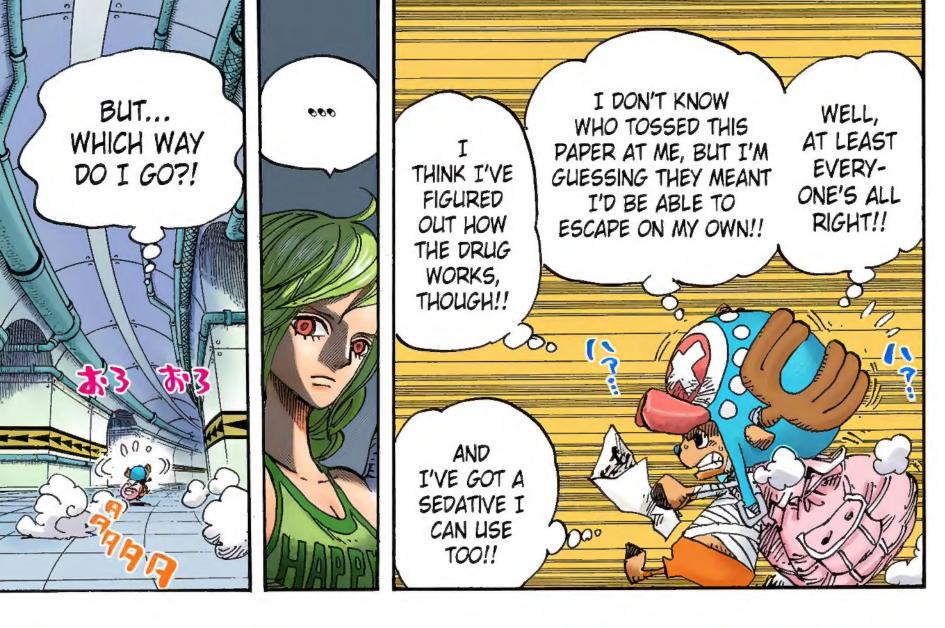




















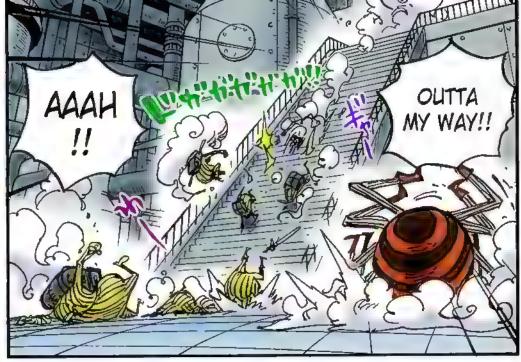






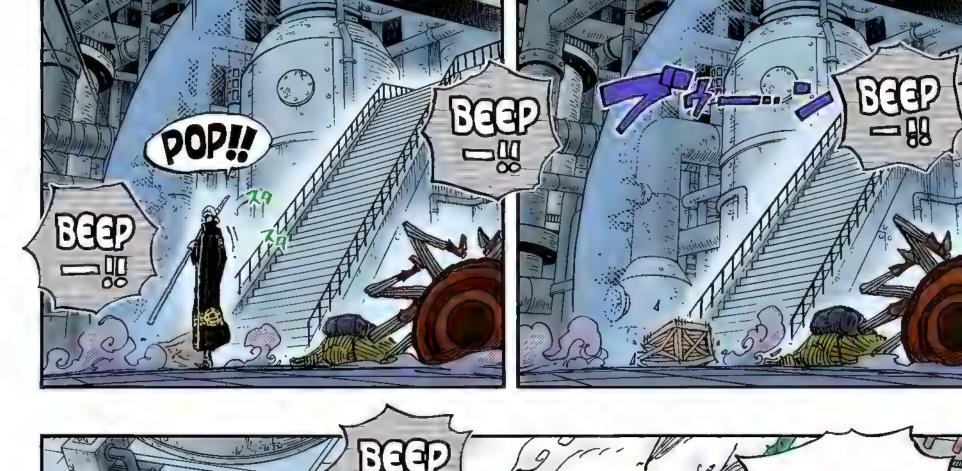


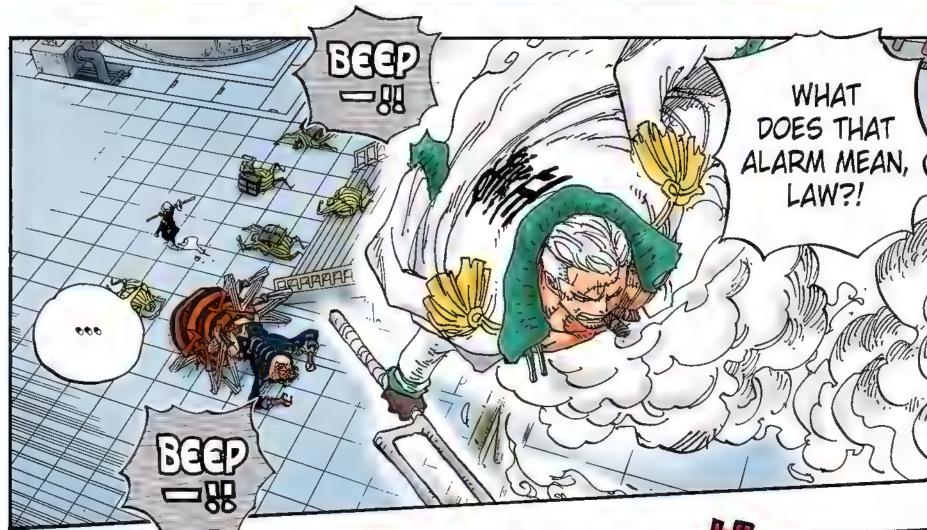








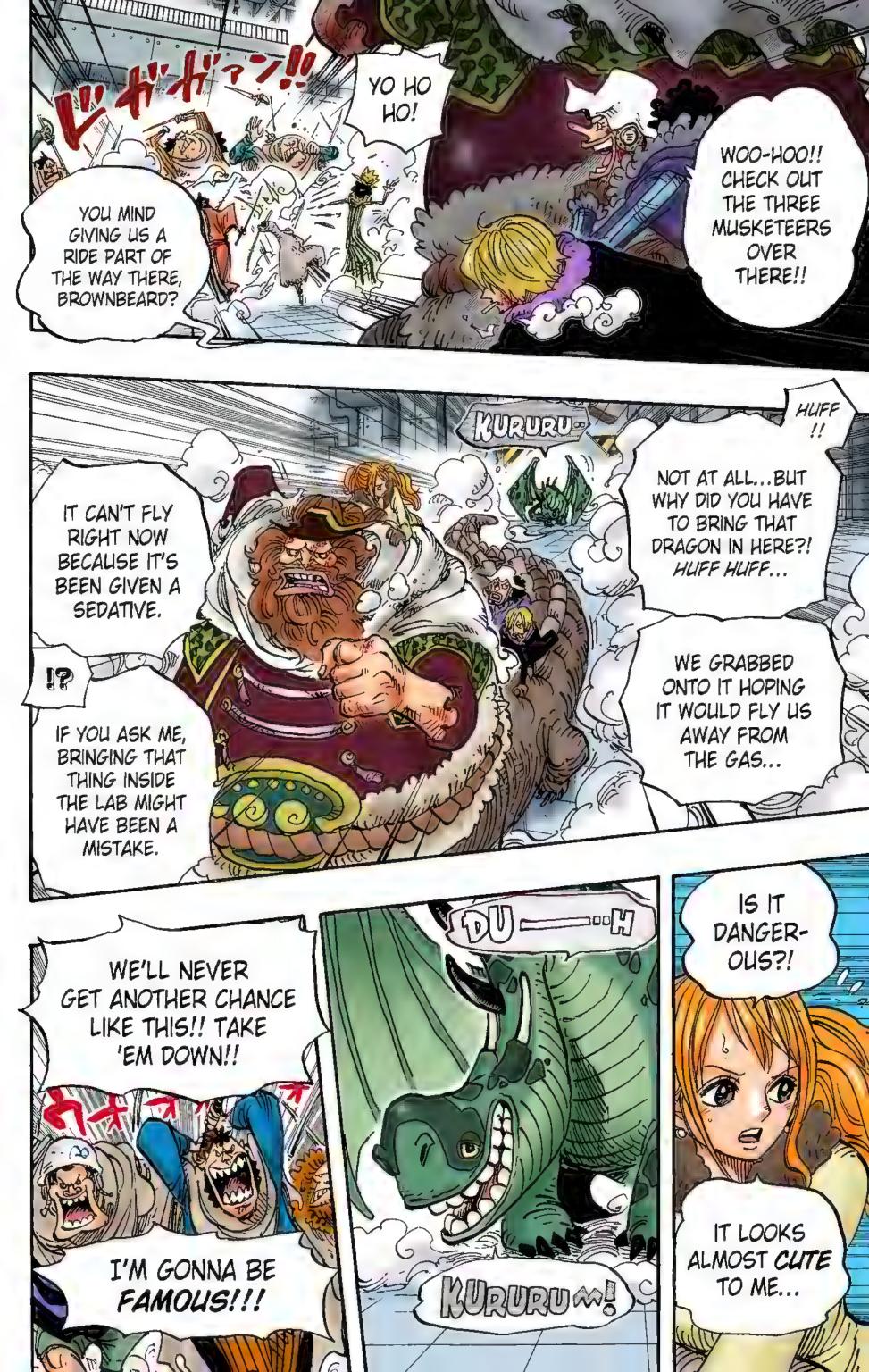












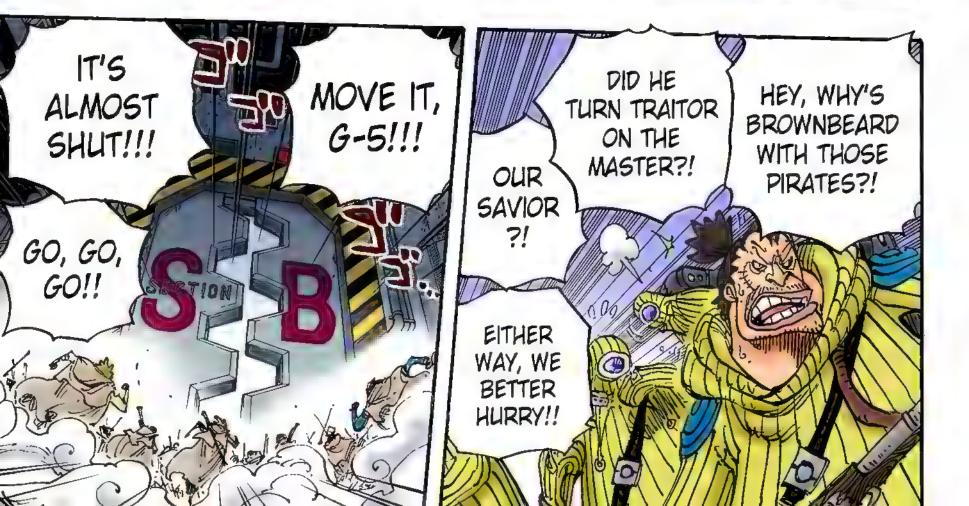






























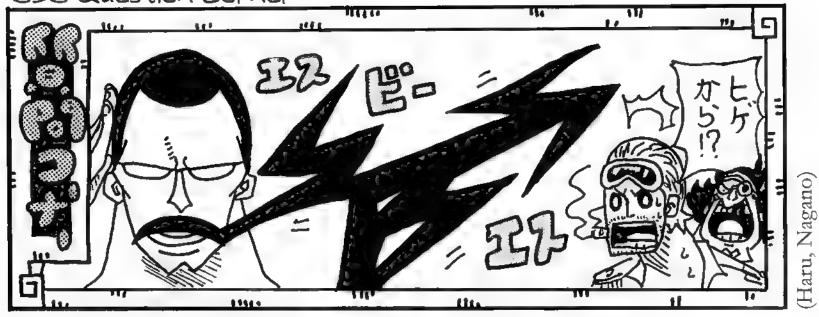




NO,

LATE!!

SBS Question Corner



Q: Before we begin the SBS Corner, I, Eiichiro Oda, have an announcement to make. Finally, at long last, I have eaten the Perv-Perv Fruit!

Gwehhehheh.

--I'm Green Peas

A: Stop trying to frame me!! 3 "Gwehhehheh"? I sound like such a pig!

Q: Odacchi!! Can I ask a serious question? A really serious one? Are you sure? You don't mind?

Here goes, then.

ON THE CONTRARY,

Do you like breast-bands?

--Chii-chan☆

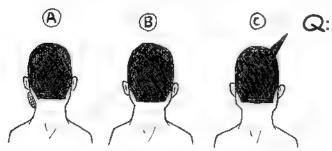
A: I love it! Gwehhehheh. Daah! Not again! I Forget that! What sort of trap was that?! 3 No, I just wear Breast-Bands like a normal person. Oh, right... Forgot to mention, the SBS is starting.

Q: Is Usopp's nose made of *chikuwa* fish sausage? Let's ask Usopp!!

--Howaichi

A: I don't think so. It's not chikuwa, right, Usopp? Usopp: It's chikuwa.

A: It is?!! 3 (Fifteen years, and I had no idea) Gwehhehheh.



Here's a quiz! Identify that silhouette! Which one is Vergo?
\* Included among the others are Bon Clay and Lulu.

--N.I.K.U.

A: I've got the answer!

(A) Vergo with hamburger patty stuck to his face!

(B) Vergo after he ate the patty!

(C) Vergo with a shuriken stuck in his head!

Q: The answer is (A). B is Bon Clay, C is Lulu.









# Chapter 680: G-5 COMMANDER VERGO THE BAMBOO DEMON



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 6: "ACROSS THE SEA AT FISH-MAN SPEED!!"







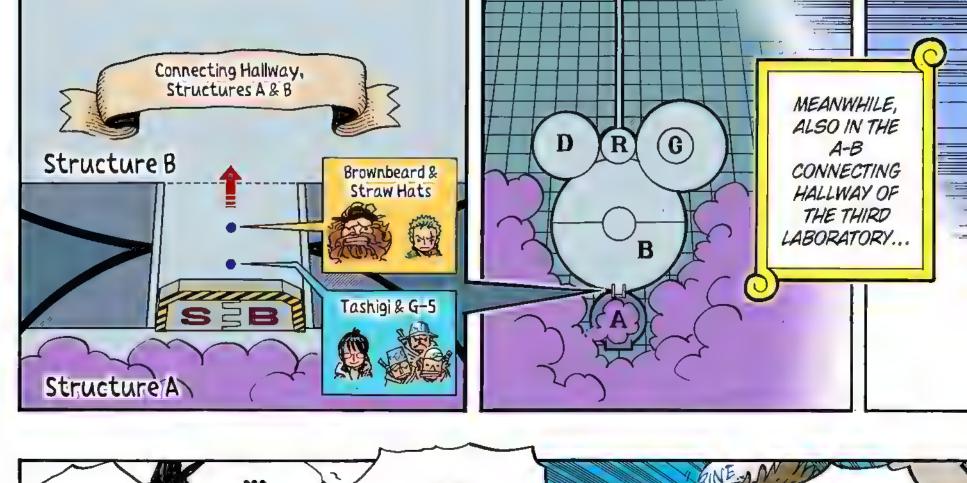












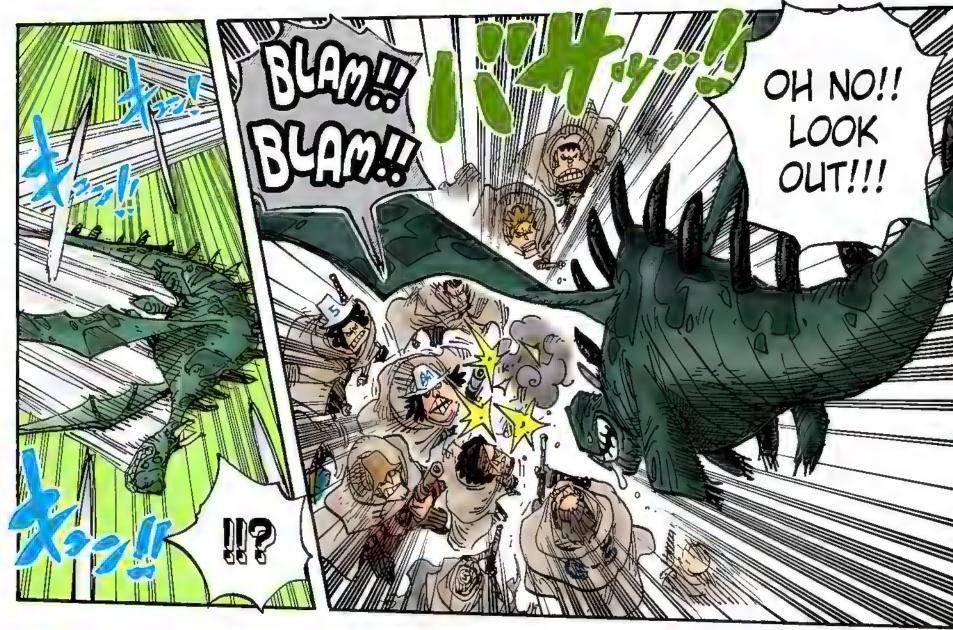








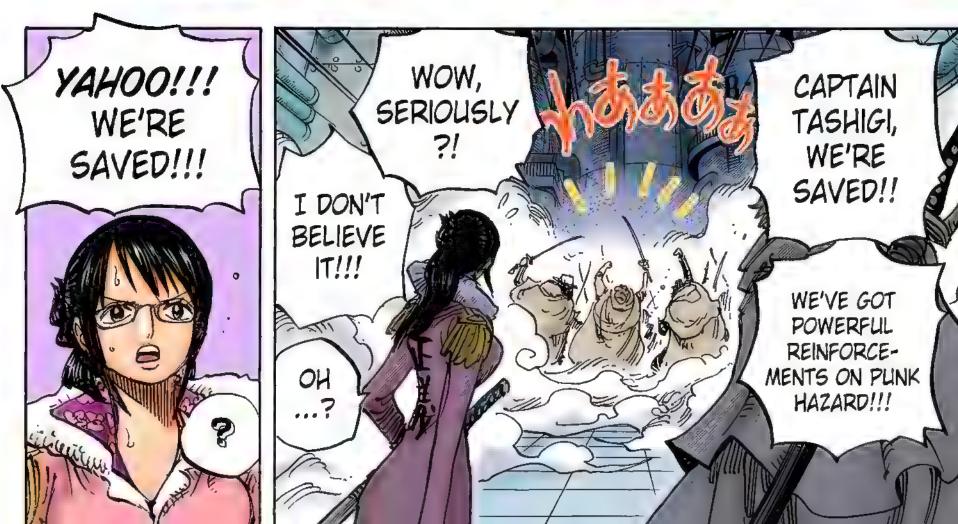










































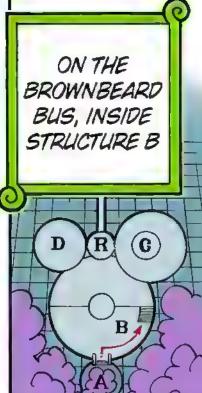












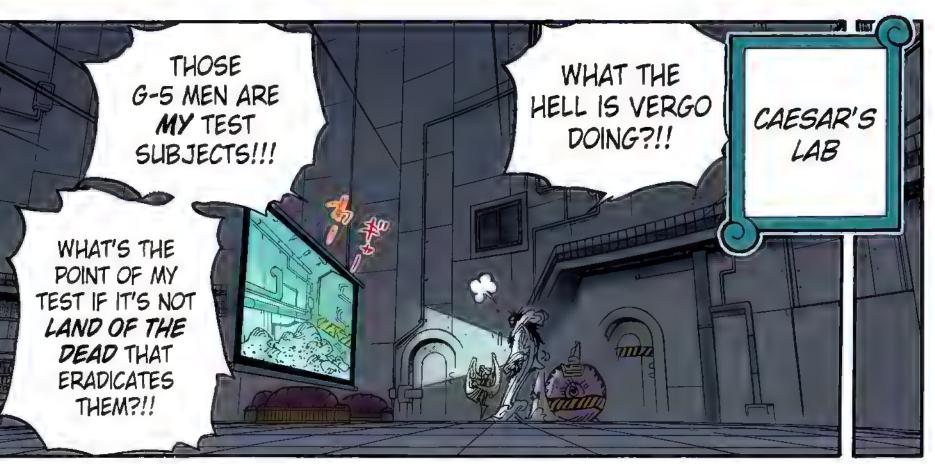


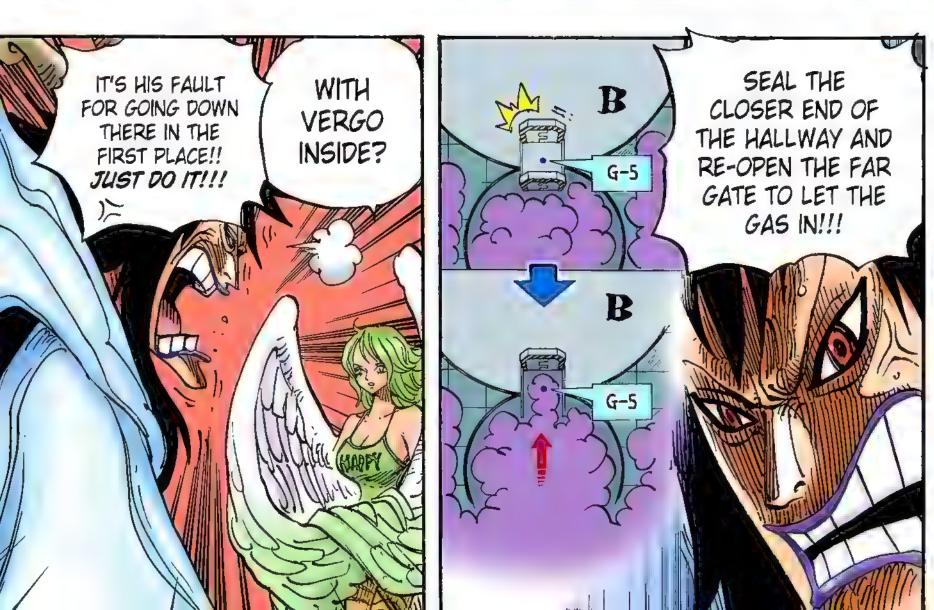




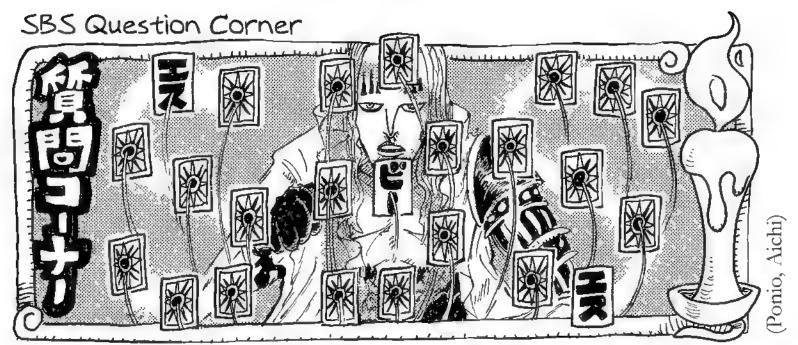












Q: In Chapter 656, Zolo has a really cool scene killing a dragon with Death Lion Song, and I noticed that it bears a strong resemblance to the scene of Ryuma the samurai beating a dragon in the pre-One Piece short manga "Monsters" that appears in your short story collection, Wanted! Did that scene hold a lot of meaning for you, Mr. Oda?

--Ono Rose Town People

A: Wow! I'm surprised you noticed something from so long ago. When I was doing the dragon-slicing scene in Punk Hazard, it did remind me of the short story "Monsters" that I drew almost twenty years ago.

All I really remember is that Ryuma the protagonist was something of an original model for Zolo, and he sliced a dragon in half in a big huge panel. I chose not to reread the old story, preferring to simply draw another big-panel dragon-slicing scene from scratch. Go ahead and compare my decapitations from age 19 and 38. (haha)

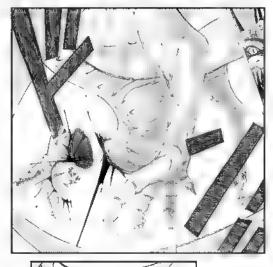
Q: Two years ago (in Volume 61), Nami reads a book in Weatheria and exclaims, "Lightning raining down like rain?!" Is this referring to the island the G-5 ship is moored at on Chapter 655 of Volume 66? Tell us, or I'll go like this! Zzzap!

--P.S. I Love Law

A: Zzzap? Don't make fun of lasers!! That's right. When the three needles point out from Fish-Man Island, Luffy wants to go to the middle destination, the shakiest needle. That was Raijin Island, where lightning falls. It's also the place Urouge was headed at the end of Volume 60. Smoker ha

headed at the end of Volume 60. Smoker had Luffy's mindset perfectly identified, But the Sunny got caught in the Whiteström and wound up closer to Punk Hazard, which didn't correspond to any of the needles. I wonder what kind of adventures we'd have had if the ship went to Raijin Island?











## Chapter 681: LUFFY VS. MASTER



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 7: "ARRIVING AT RAMSHACKLE NAVAL BASE G-5"











































MY POISON
GAS MIGHT
NOT WORK ON
YOU, BUT I
HAVE PLENTY
OF OTHER
ATTACKS
AT MY
DISPOSAL!!





















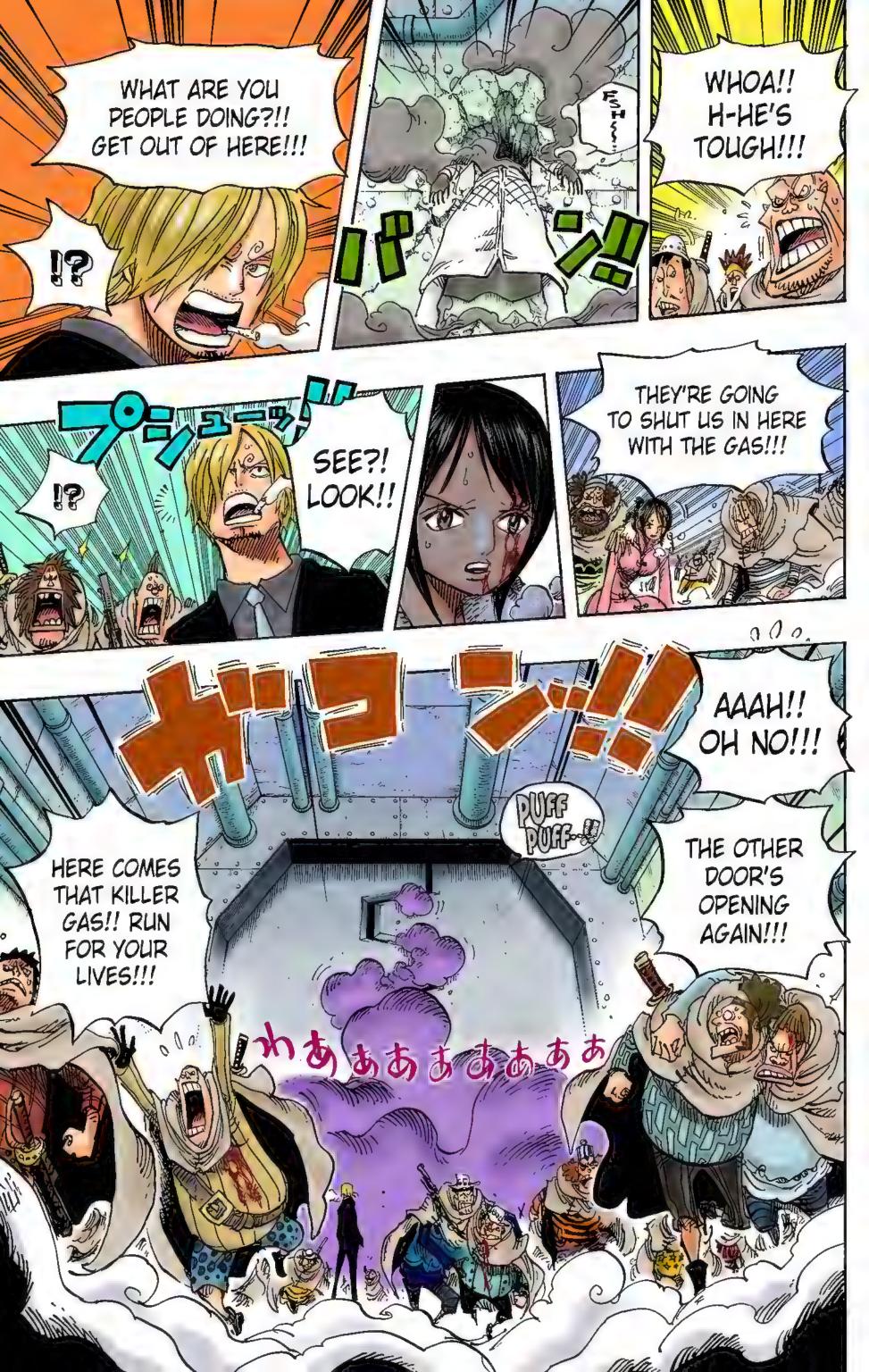
RID OF

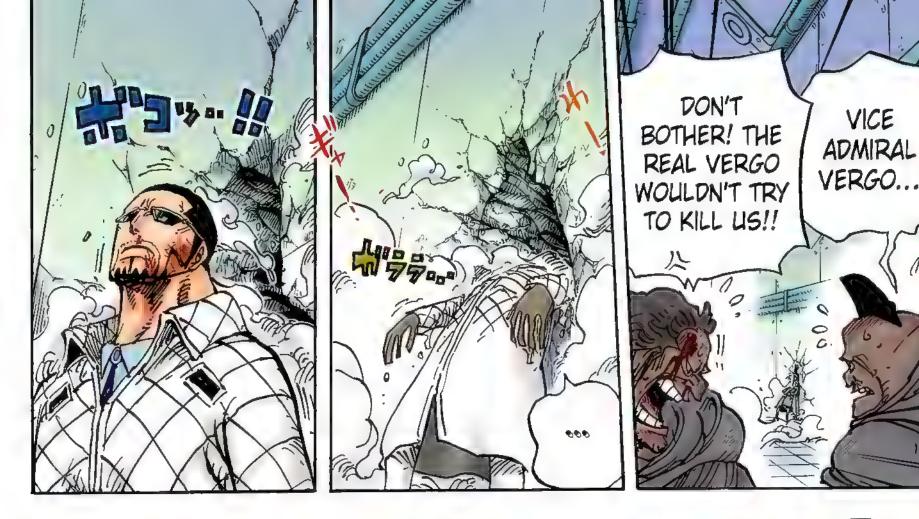
ME.



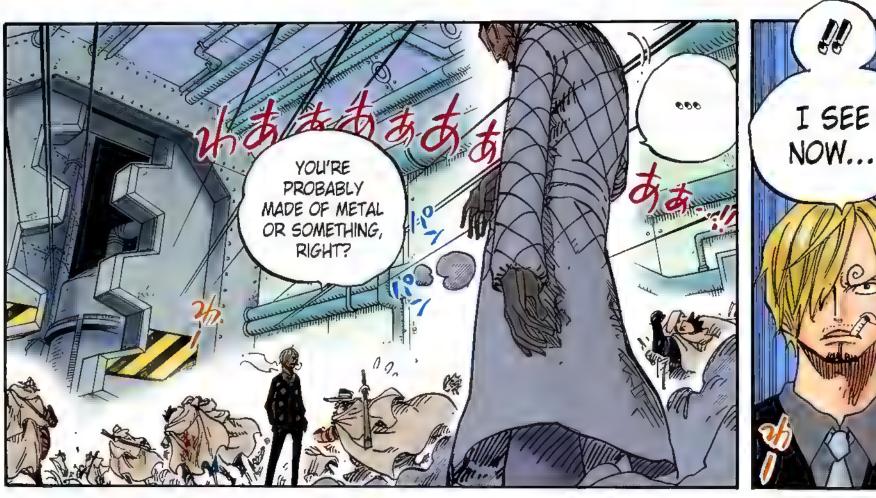








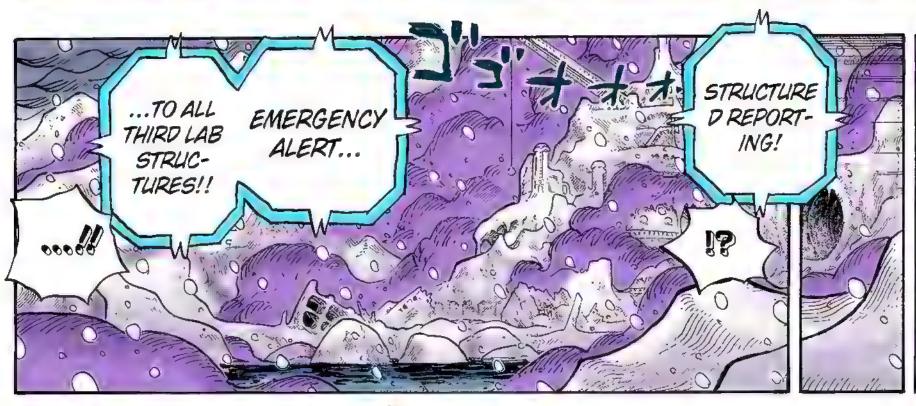
VICE





















SBS Question Corner



A: There are two letters to show off here.

Q: I have a question, Mr. Oda. Can you give us profiles (birthday, height, age) of all the Straw Hats with their current information?

--Ma∼

Q: Mr. Oda! I have a request! Can you tell me the order that the various Straw Hats joined the crew? Thank you!

--Yoshikawa

What a novel idea! Good thinking. After fifteen years of One Piece, A: you lose track of these things. The sender of the first letter above is just ten years old. When you're older, go back and read how the Straw Hats came together. The number on each picture is the order they joined the crew. The heights listed are the first for the crew after the two-year skip. Oh, and just so you know, before the Thousand Sunny, they rode on a ship called the Merry Go.



Monkey D. Luffy May 5, Age 19 5'9" (Gum-Gum Fruit) Appears: Vol. 1—(E)



Roronoa Zolo November 11, Age 21 5'11" Appears: Vol. 1—(E)



Nami July 3, Age 20 Appears: Vol. 1—(E)



Usopp April 1, Age 19 Appears: Vol. 3 -(E)



Sanji March 2, Age 21 5'11" Appears: Vol. 5 -(N)



TonyTony Chopper December 24, Age 17 2'11" (Human-Human Fruit) Appears: Vol. 15 -(G)



Nico Robin February 6, Age 30 6'2" (Flower-Flower Fruit) Appears: Vol. 13 —West



Franky (Cutty Flam) March 9, Age 36 7'11" Appears: Vol. 35 -(S)



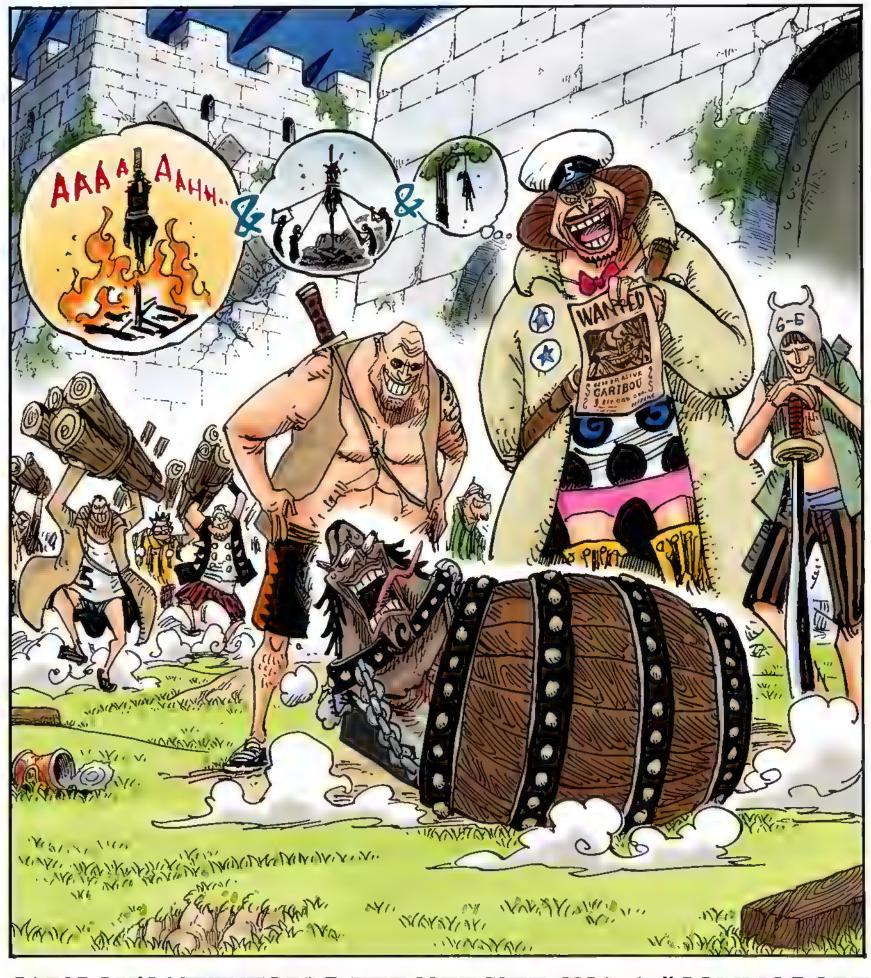
Brook April 3, Age 90 91" (Revive-Revive Fruit) (G) Grand Line Appears: Vol. 46 -(W)

A: The circled letters next to their first appearance shows what sea they're from.

(E) East Blue (S) South Blue (W) West Blue (N) North Blue

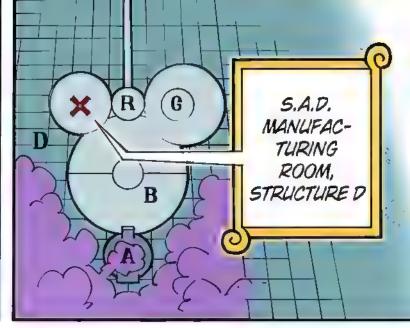
If you want to know their bounty numbers, GO Back and check out the character profiles at the beginning of the Book.

## Chapter 682: PUPPET MASTER

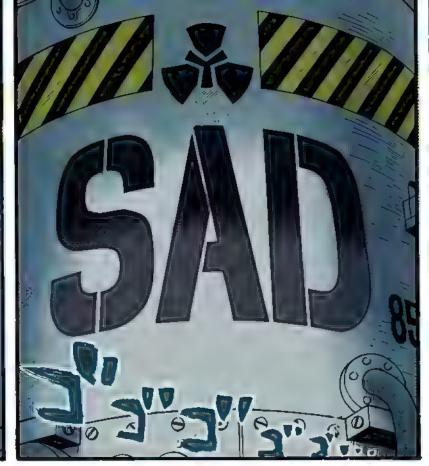


CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 8: "COMMODORE YARISUGI HAS FOUND TOO MUCH OF A GOOD THING"



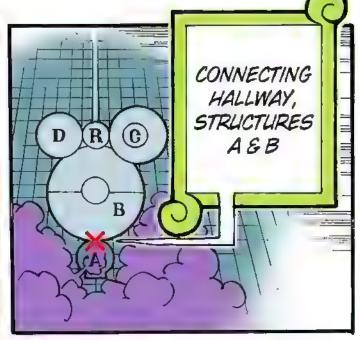


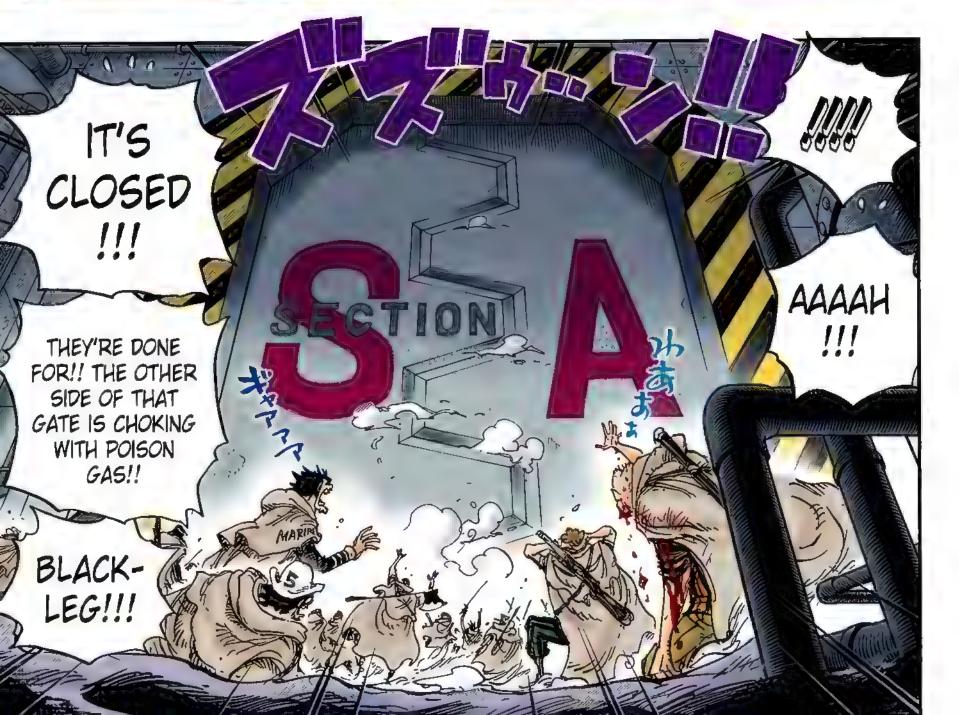


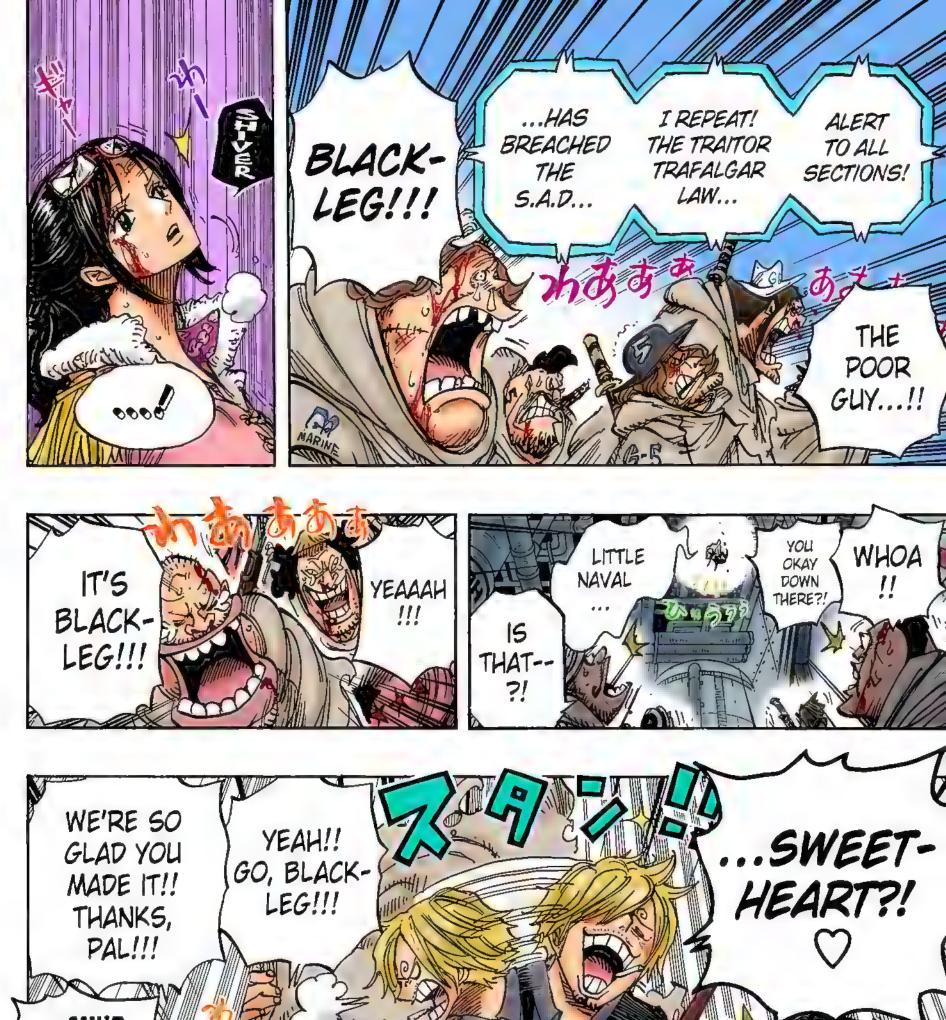


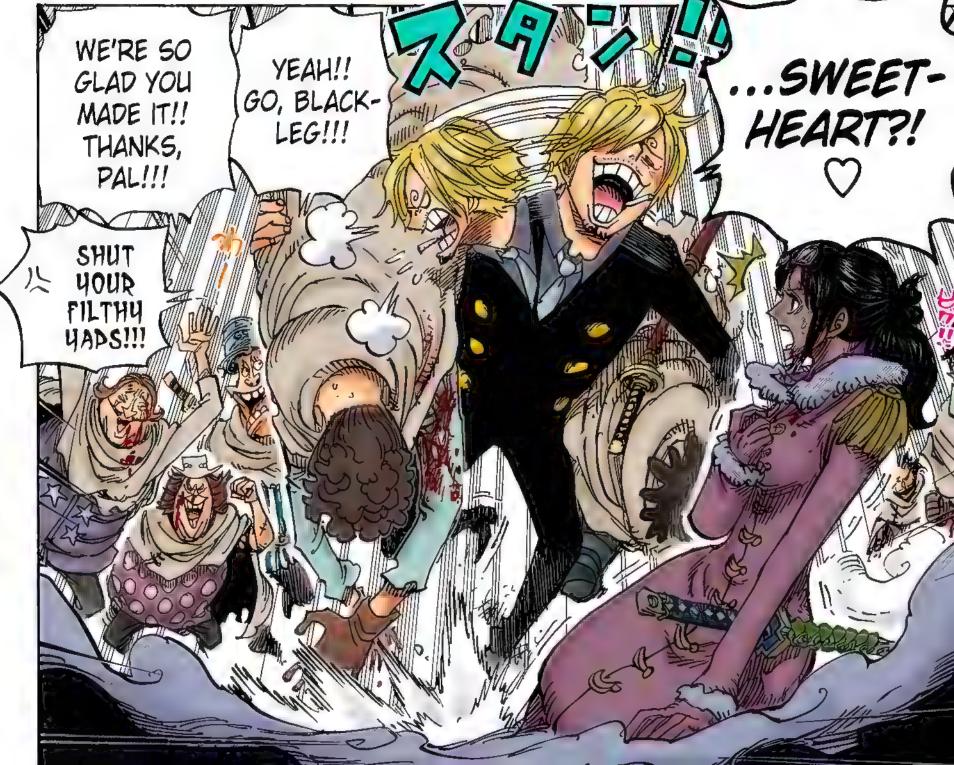














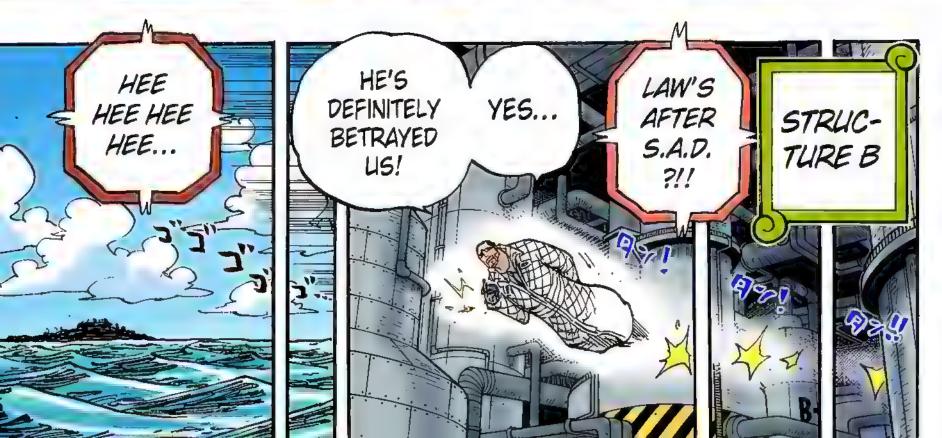






















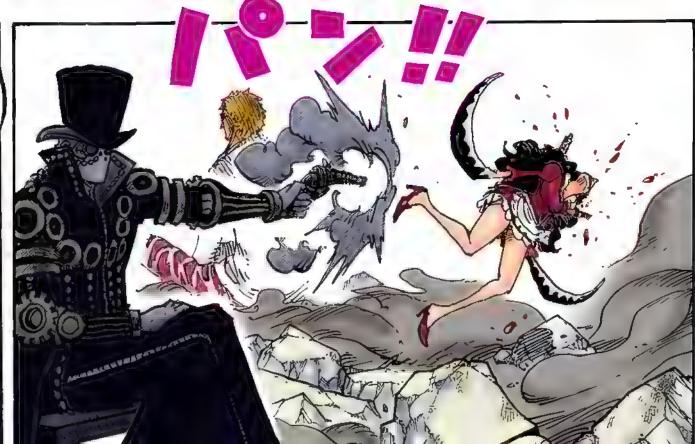


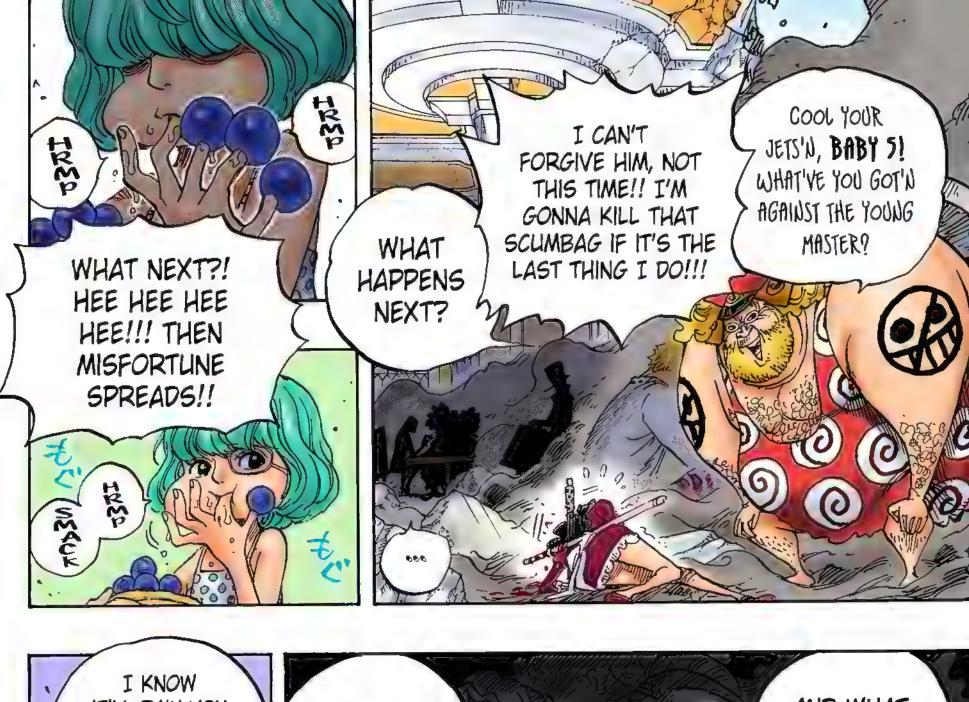




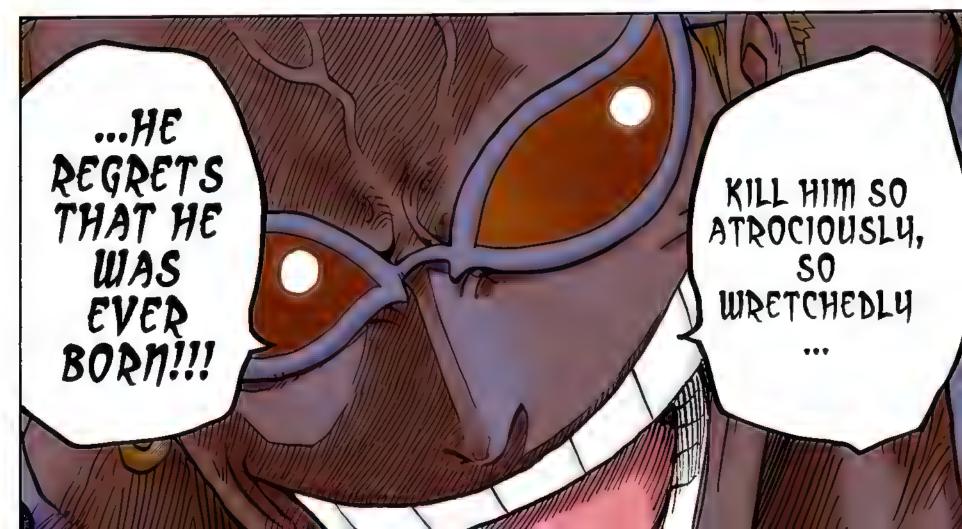








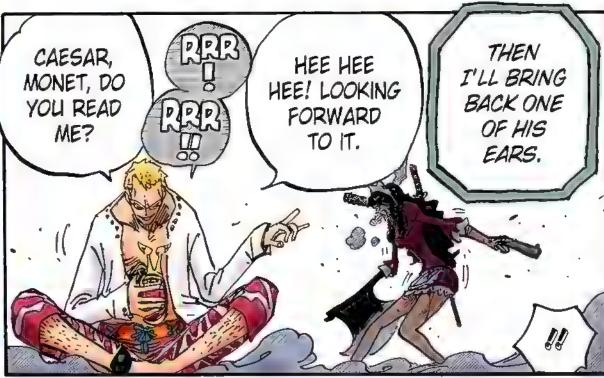








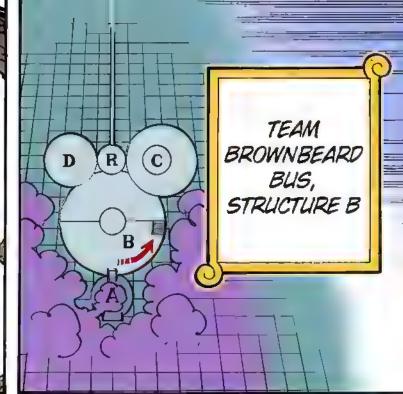




















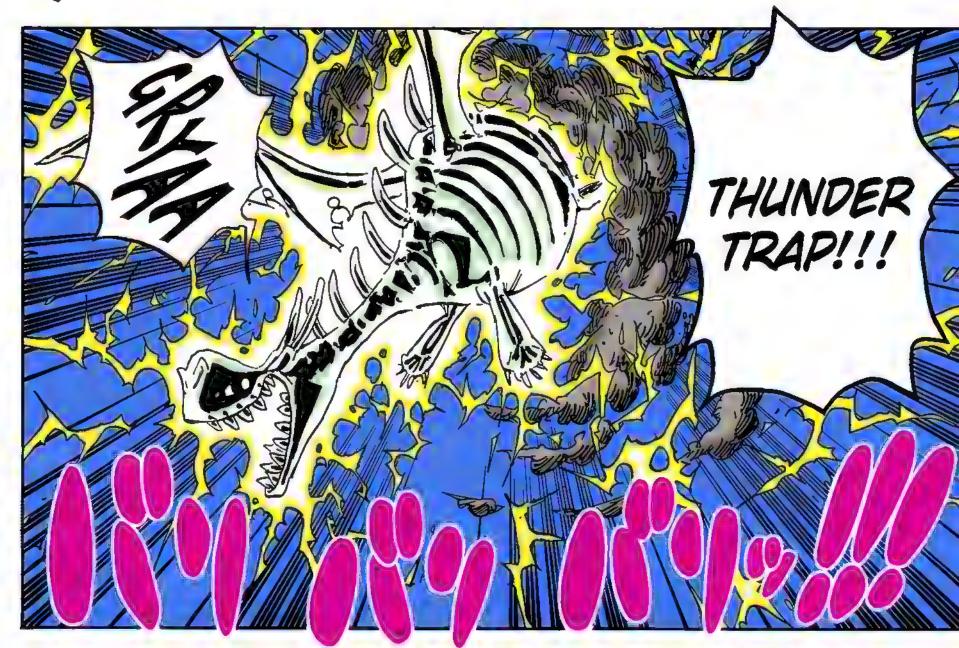






























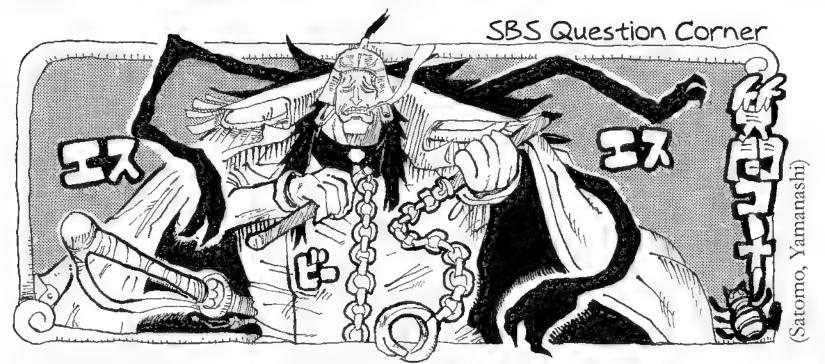












Hey, Odacchi! Tell me the name and the trick to pulling off the goofy running style that Zolo, Kin'emon, Sanji and Brook are doing!!

-- Macchi and Takeshi

--Noel



## New Admiral kazutoshi



Ignoring that "New Admiral Kazutoshi" thing, you're talking about A: the dabba-dabba run, right? Old-school manga and anime used that effect all the time. You don't see it much these days, though. Basically, you're running so fast that it looks like you have a bunch of legs down there. Let's call it the "Dabba-Dabba-Dash." How do you do it? Just move those legs as fast as they'll go. And when you're running, shout, "Dabbadabbadabba!!" at the top of your lungs. It'll be a big hit at the next World Track & Field Championship.

Odacchi! I've noticed something. Are the names Foxfire Kin'emon Q: and his son Momonosuke taken from the old-time movie star Kinnosuke Nakamura?! Well?!

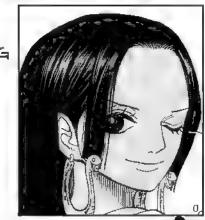
--Kamiki

- A: Yes! You're correct. He was a star of period movies, and I'm a huge fan. Isn't it funny how when my little riddles get solved, I'm really excited?! Well, how about I tease a little something coming ahead? Luffy and crew will go to Wano in the future. I've Been dying to draw this story for ages. I'll probably slip in a whole lot of my personal interests in that one. Heehee.
- There are so many characters in the world of *One Piece*. Q: Which one takes the longest to draw?

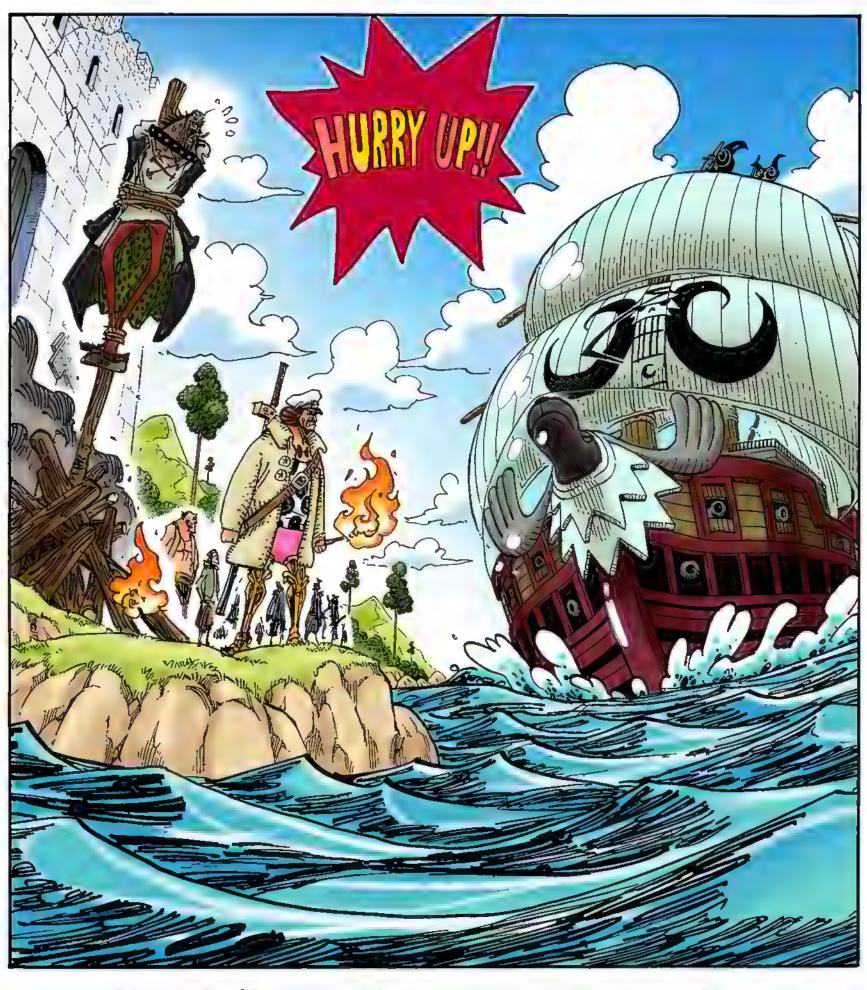
Good question. General Franky's kind of a pain. A: l like designing robots, but i'm not good at drawing the same one many times. But that's a robot. As far as humans go, it takes longer to draw the women. Especially the dark-haired ones. Black hair requires a technique called tsuyabeta. You have to fill in the Black with a Brush pen, while leaving Behind the white reflective streaks. Which means the answer is Hancock. It's very challenging to do justice to the most Beautiful woman in the world.



0



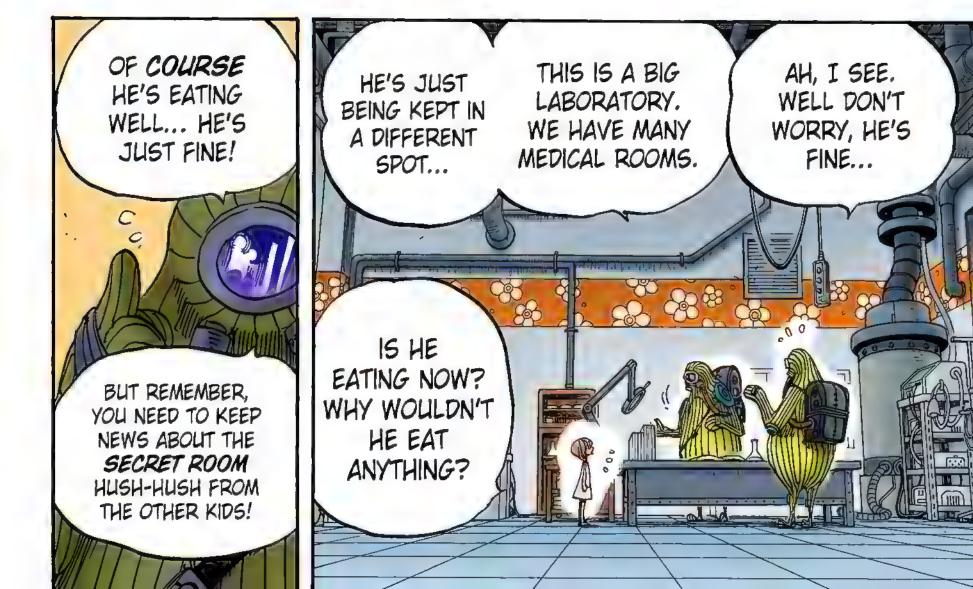
## Chapter 683: AN ICY WOMAN



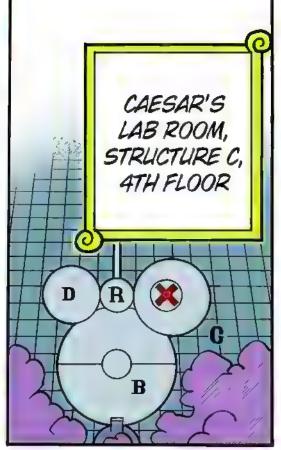
CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 9: "FOR BIG BRO VS. G-5!!"

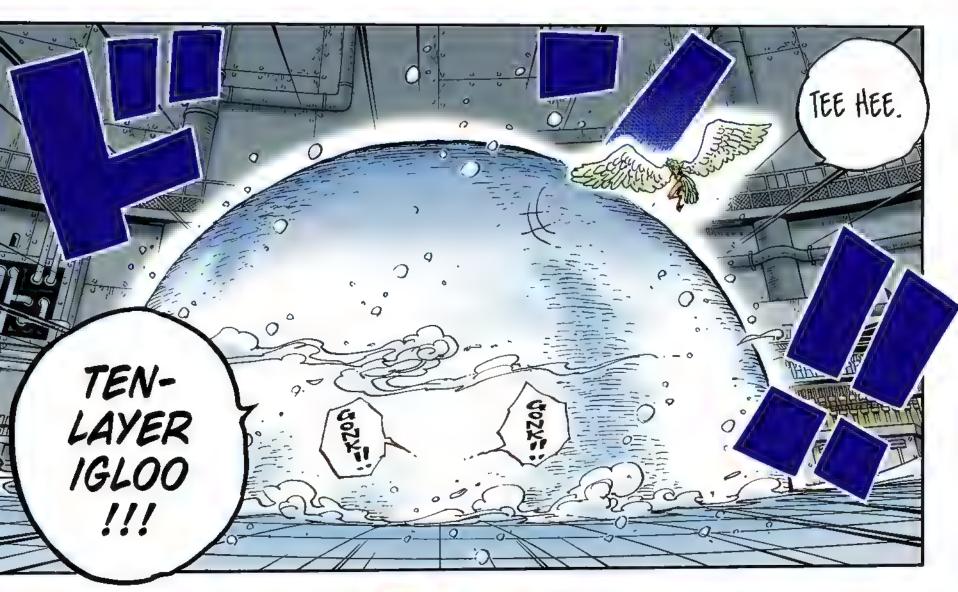


















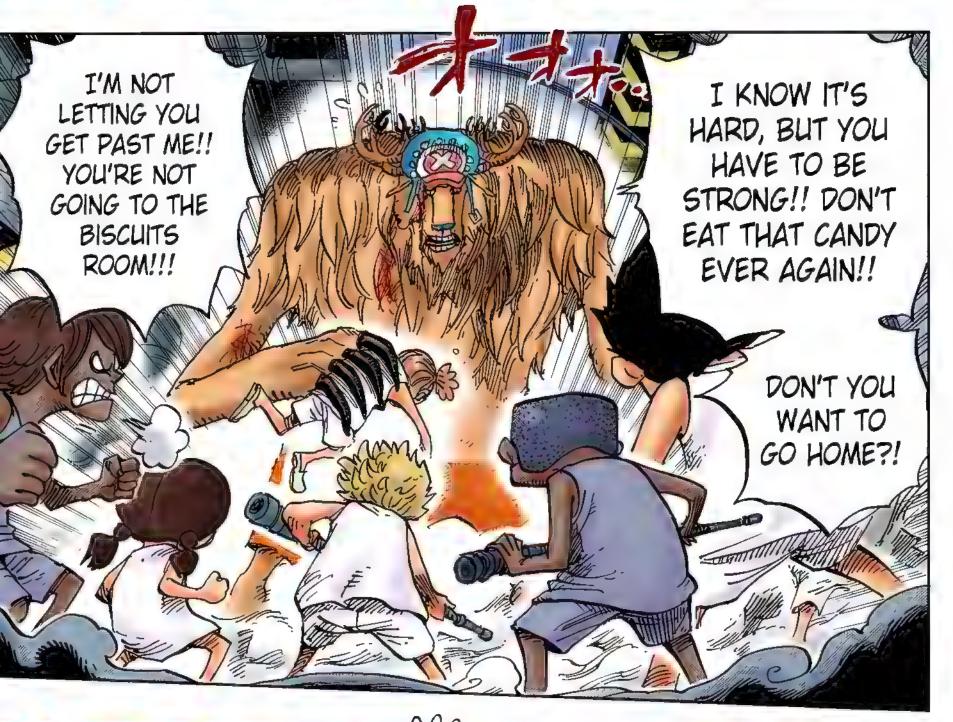






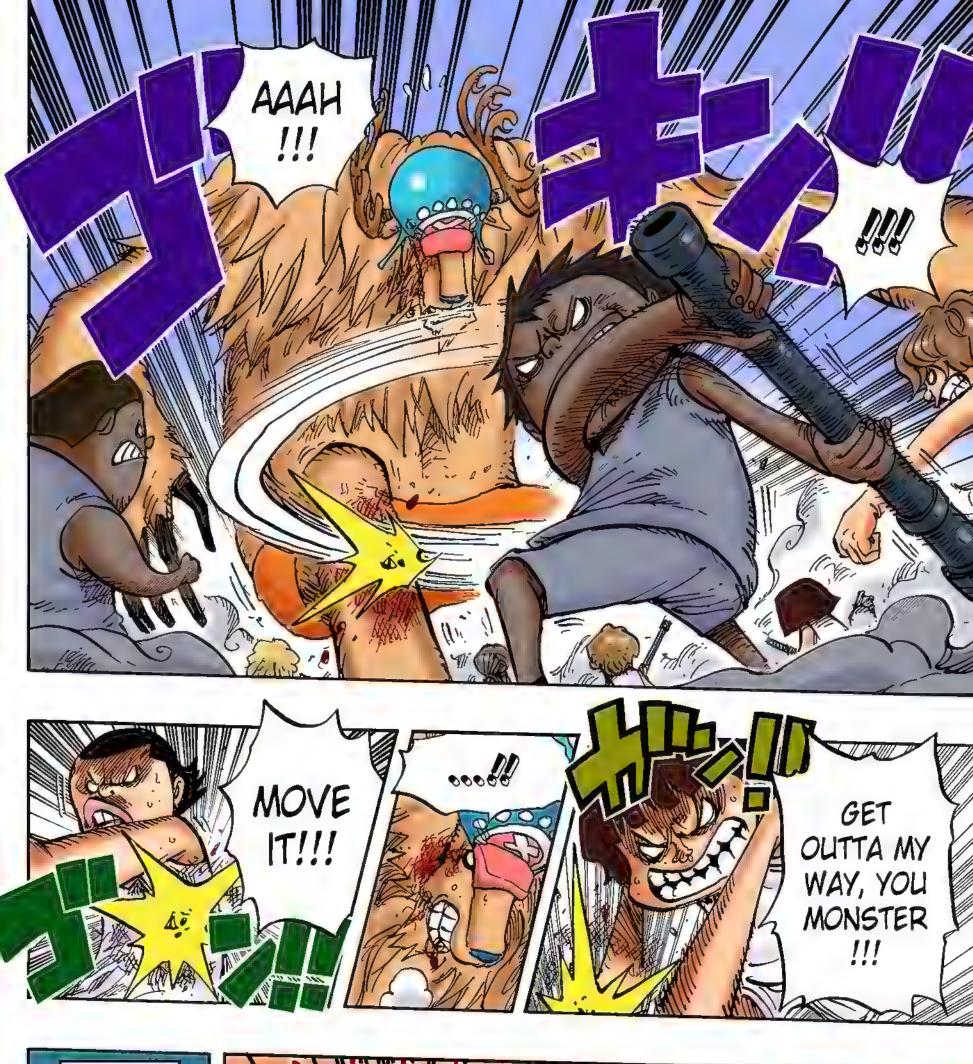




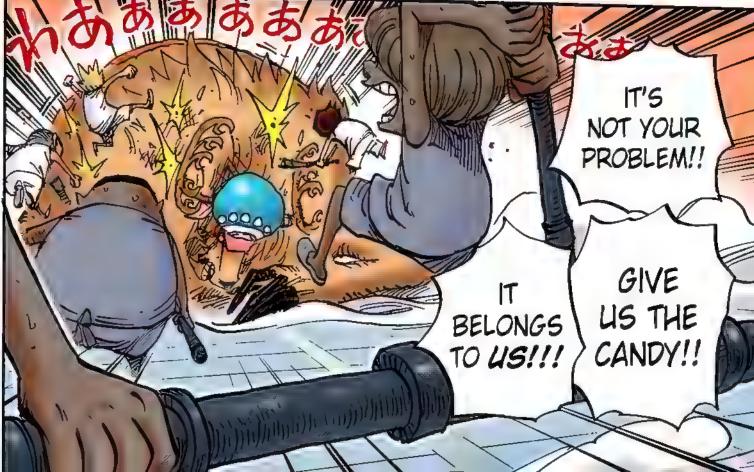










































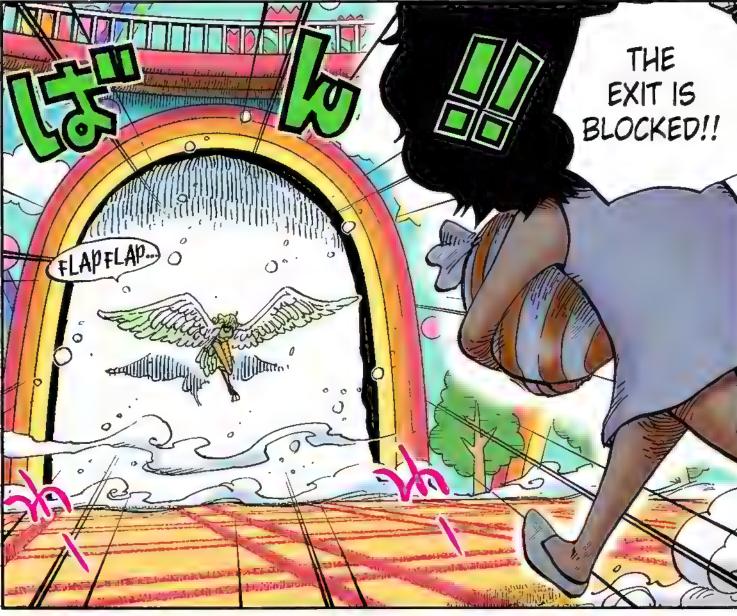








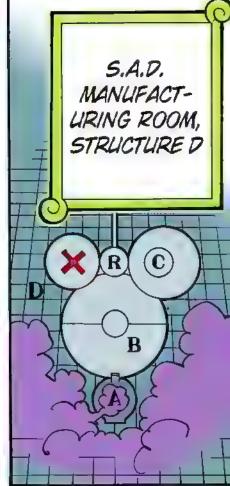


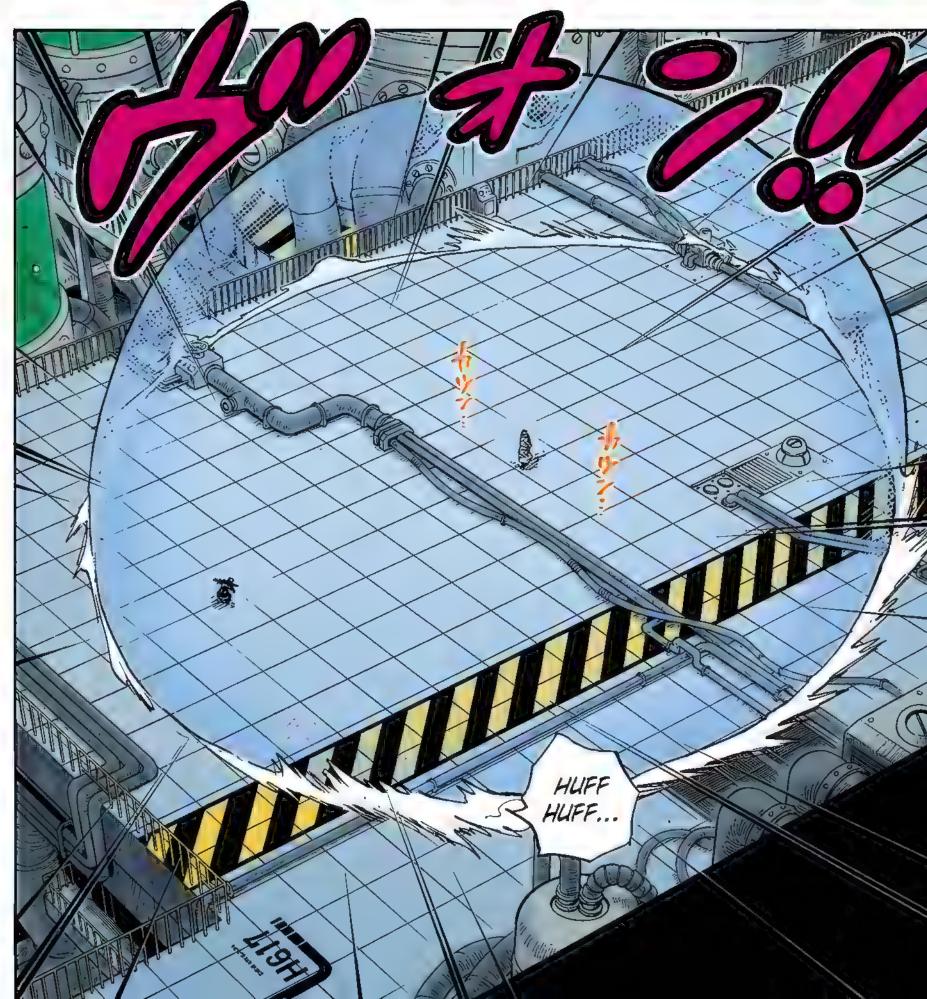


















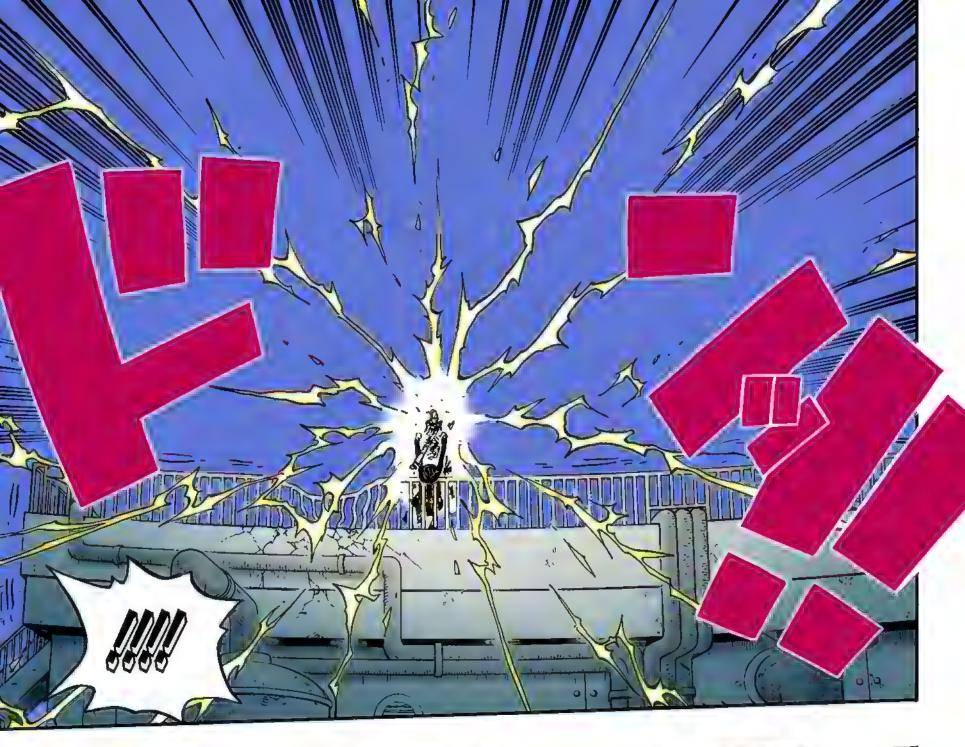


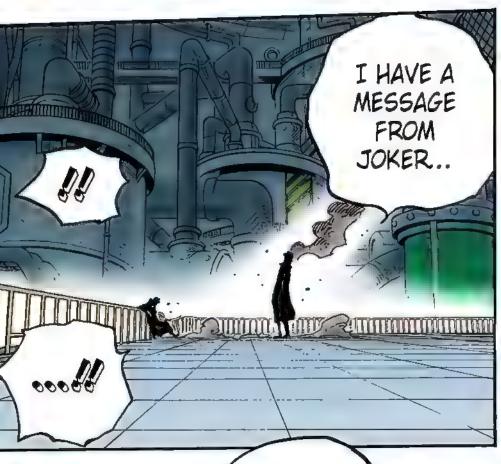
















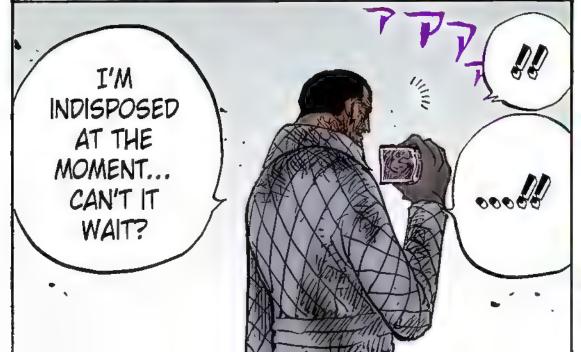




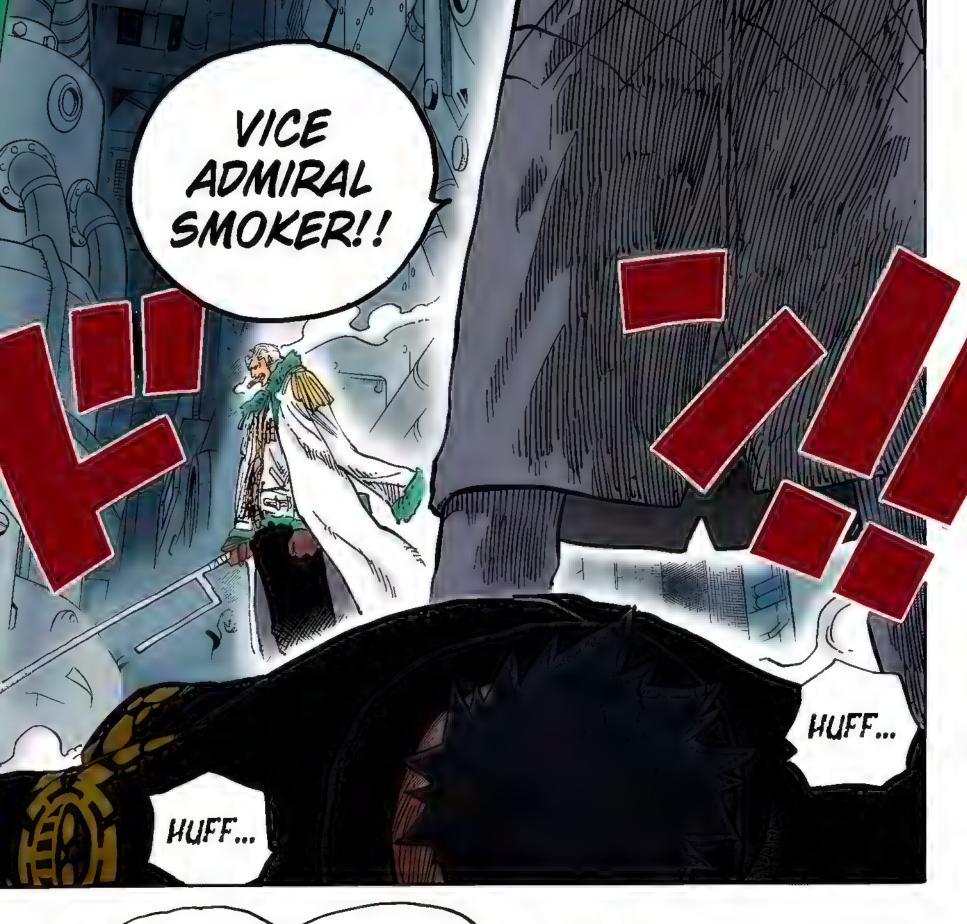




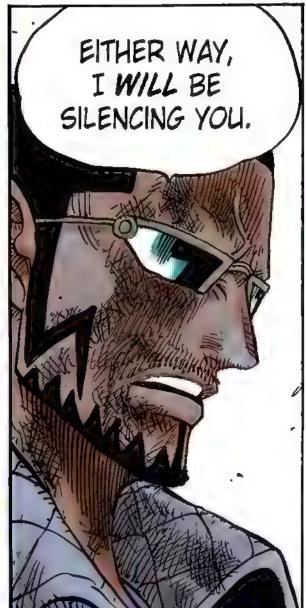




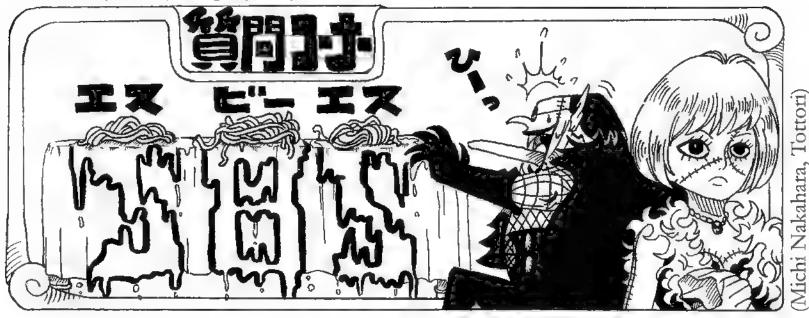








SBS Question Corner



Q: \_Warning! -

The following segment contains considerable amounts of vulgar content, and reader discretion is advised. Those with weak stomachs are urged to proceed with the story.

--Patan

HAVE A

DEAL?!!

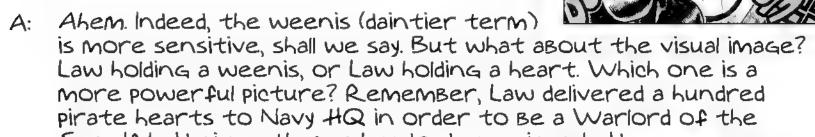


A: Huh...? We have a warning? This is outrageous! Well, I certainly don't want anyone thinking my work is vulgar, so I'll answer your questions in the most dainty and elegant manner I can.

Ahem! Please proceed with your questions...

Q: Hello, PervichiroOda. Why did Caesar demand Law's heart? You'd figure that demanding his penis instead would be more damaging to Law.

--Ikeyan



Sea... If he'd given them a hundred weenises, he'd be more like a Warlord of the Pee.

Q: Vergo can cover his whole body with Color of Armament Haki, right? Does that mean he can imbue his penis with Armament Haki too?

--Newcomer

- A: Ahem. He can. It certainly would make a man... Great.
- Q: Smoker, how can you just rip a bra off like that?! (See SBS, Vol. 68) It's simply monstrous of you. If it's that constricting, you can just wear it on your head like Mr. Oda does!

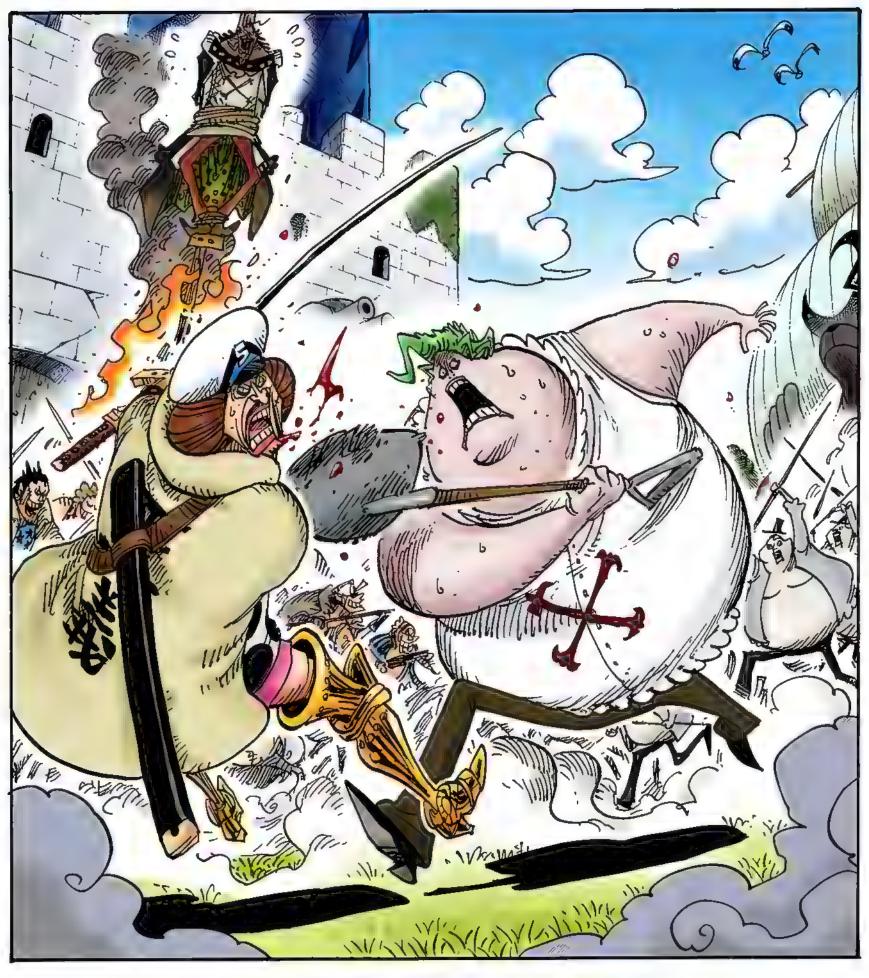
--Yusamai

A: Ahem. Care to join me, Smoker?

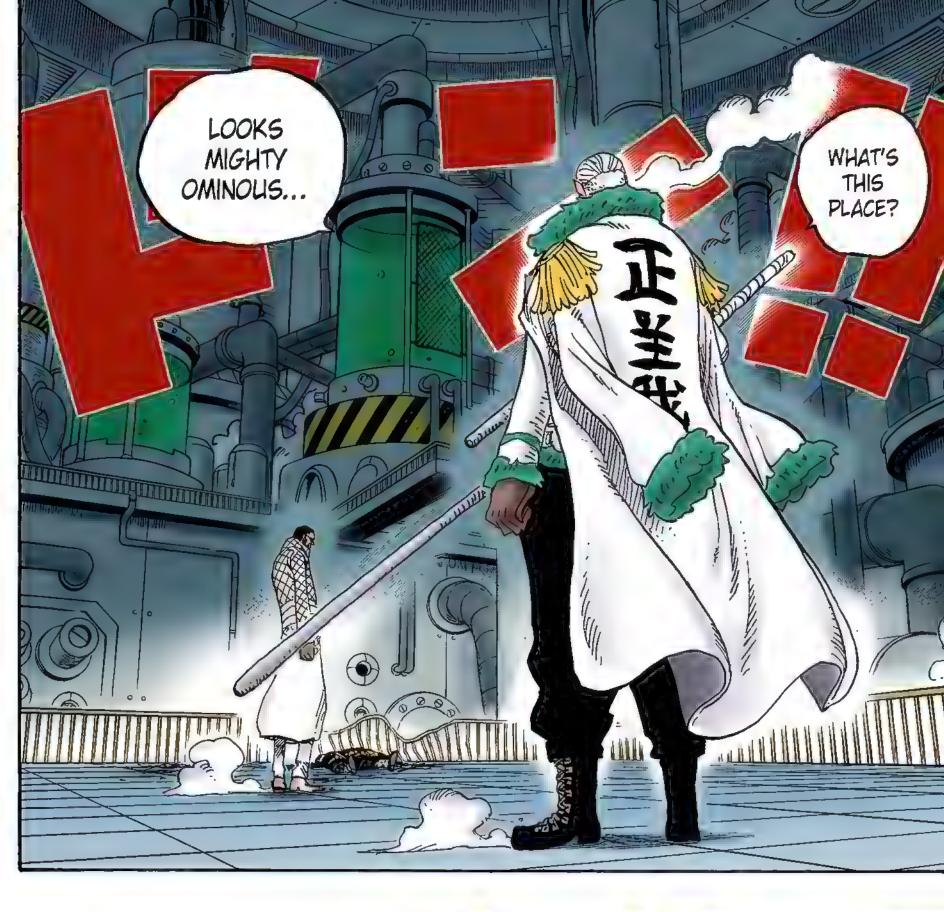




## Chapter 684: DON'T DO IT, VEGAPUNK



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 10: "CARIBOU PIRATES VS. NAVAL G-5"







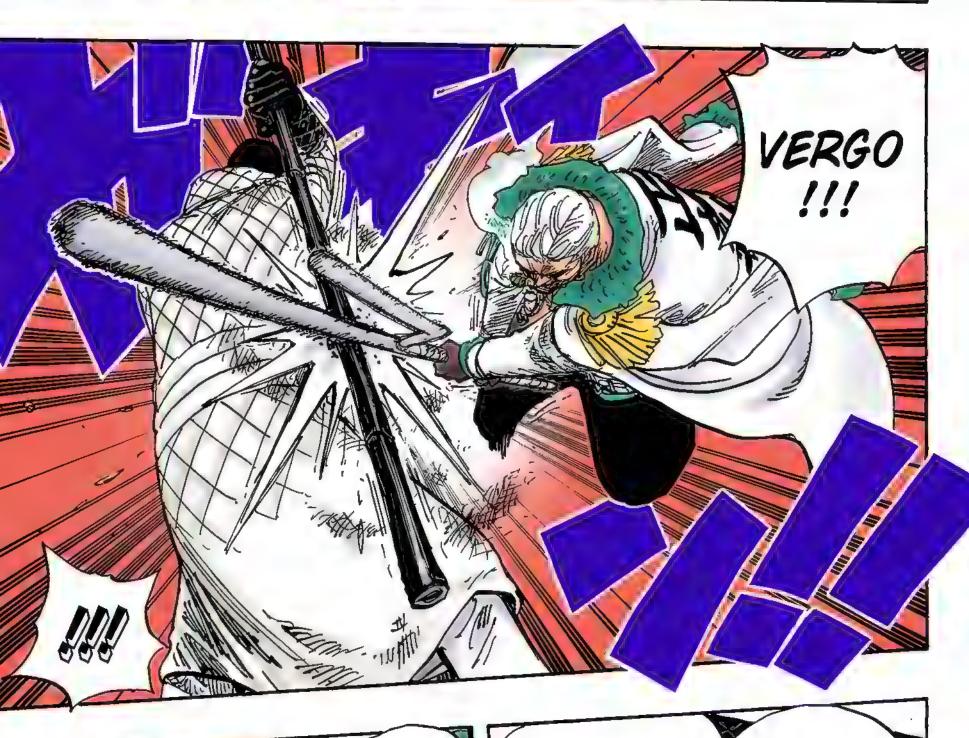








IT'S TOO LATE FOR THAT. I MET THEM ON THE WAY HERE.





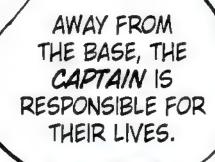
DON'T TELL ME YOU'RE ACTUALLY CONCERNED FOR THOSE OUTCASTS... YOU SEEM AWFULLY WORKED UP ABOUT THIS, SMOKER!









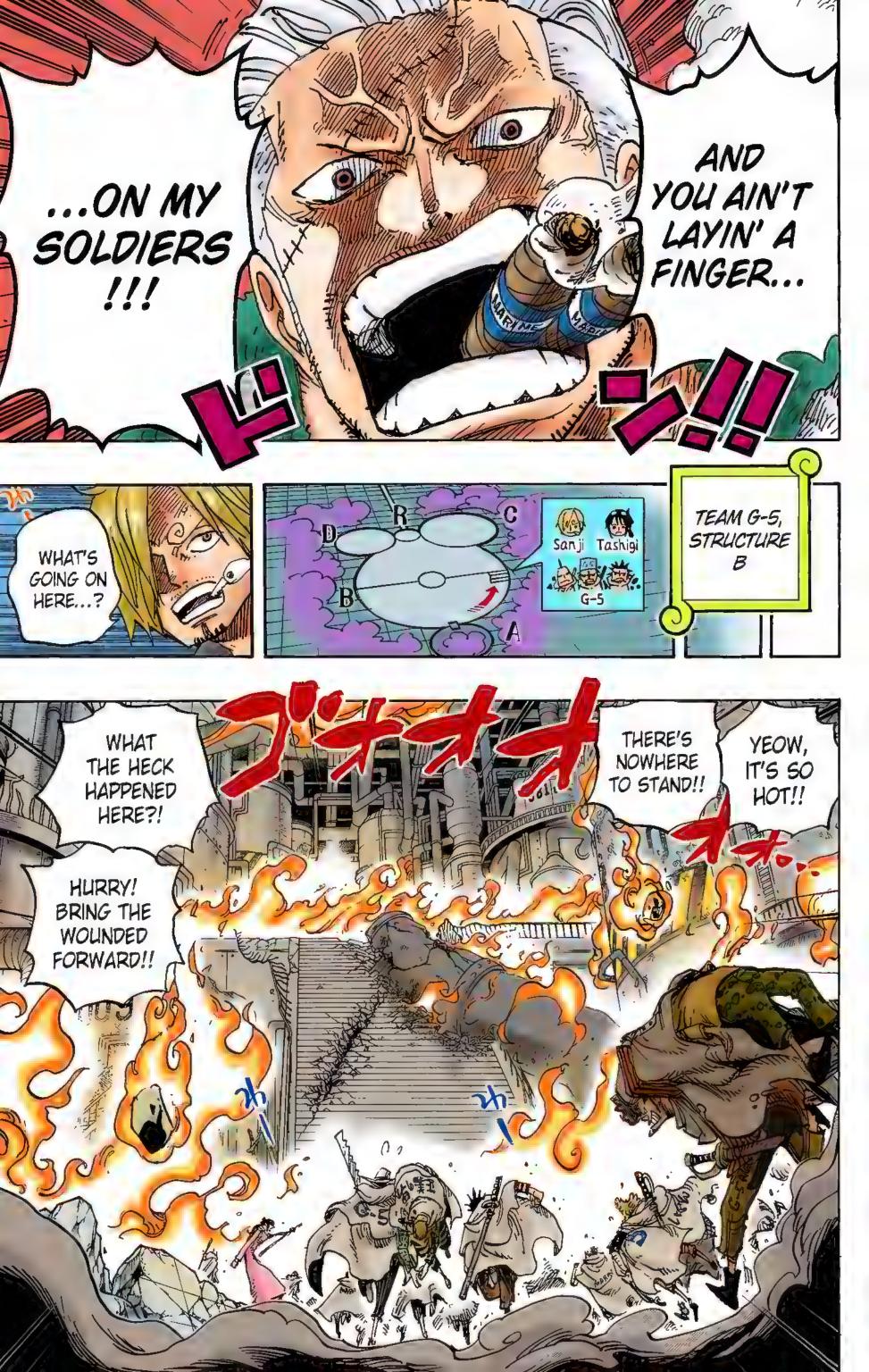




I DON'T CARE IF YOU ARE THE BASE COMMANDER!!

I DON'T CARE HOW LONG YOU'VE KNOWN THEM.





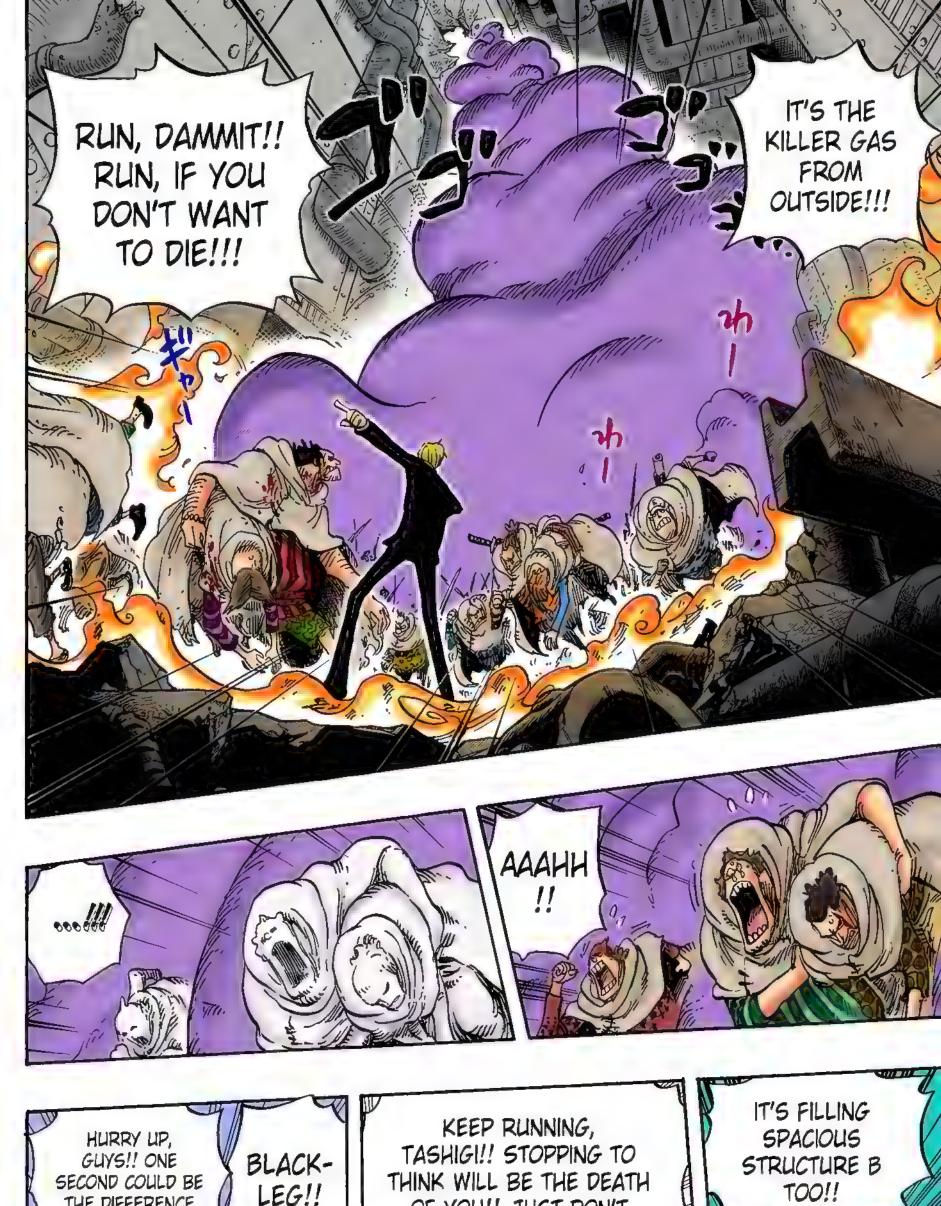




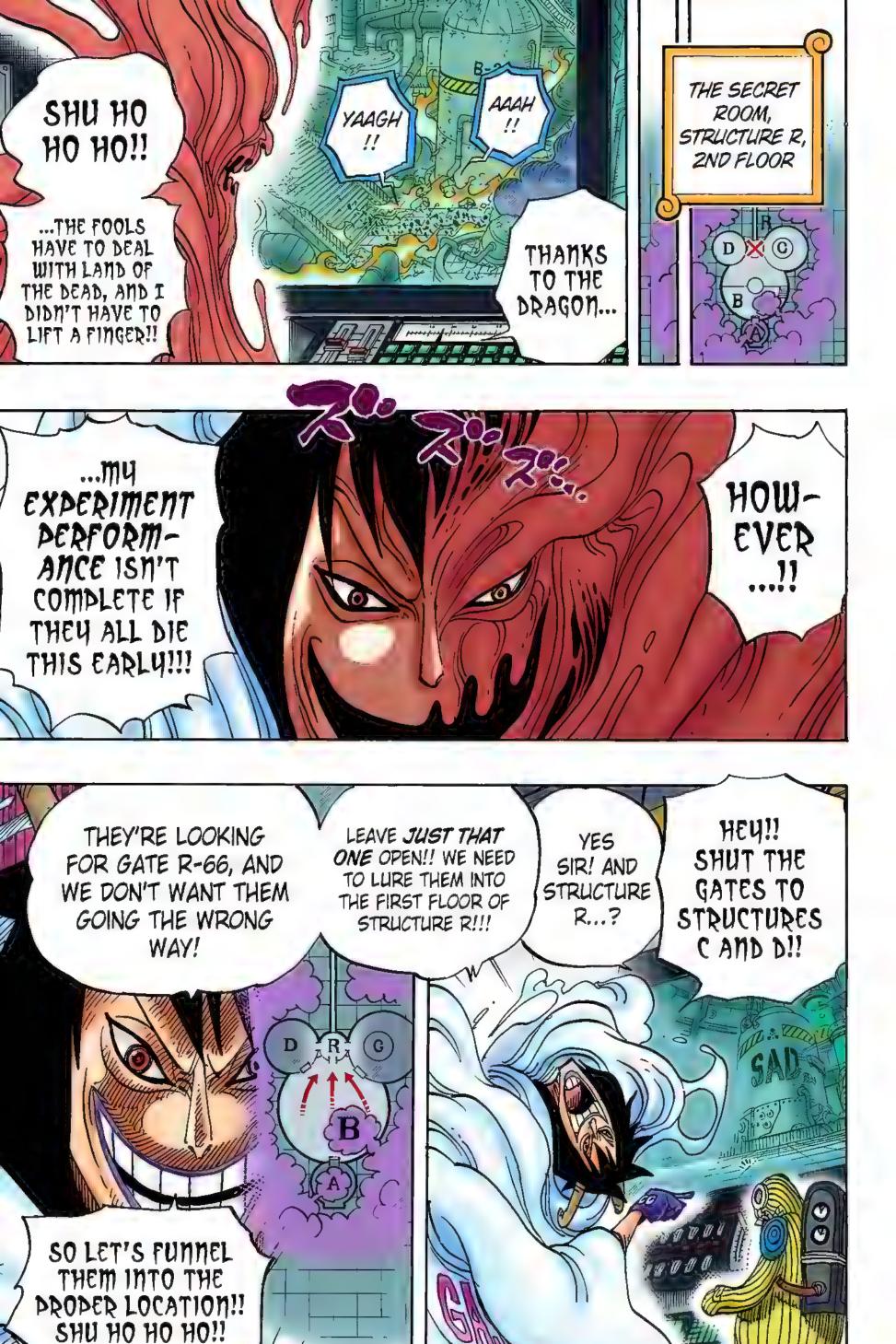










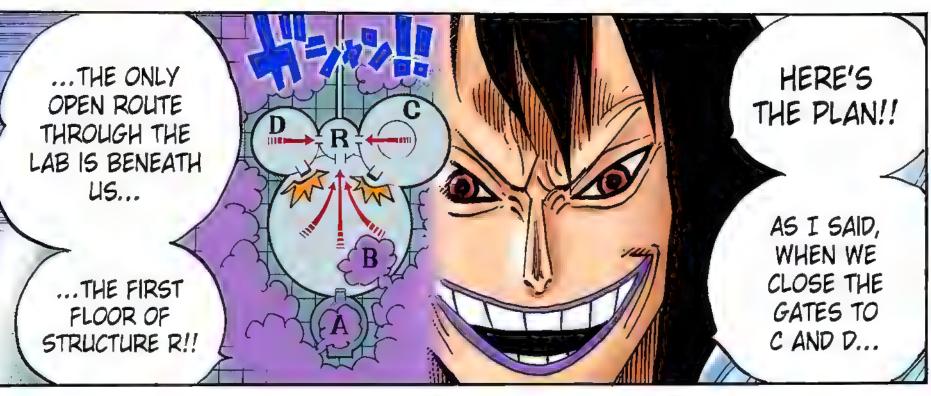


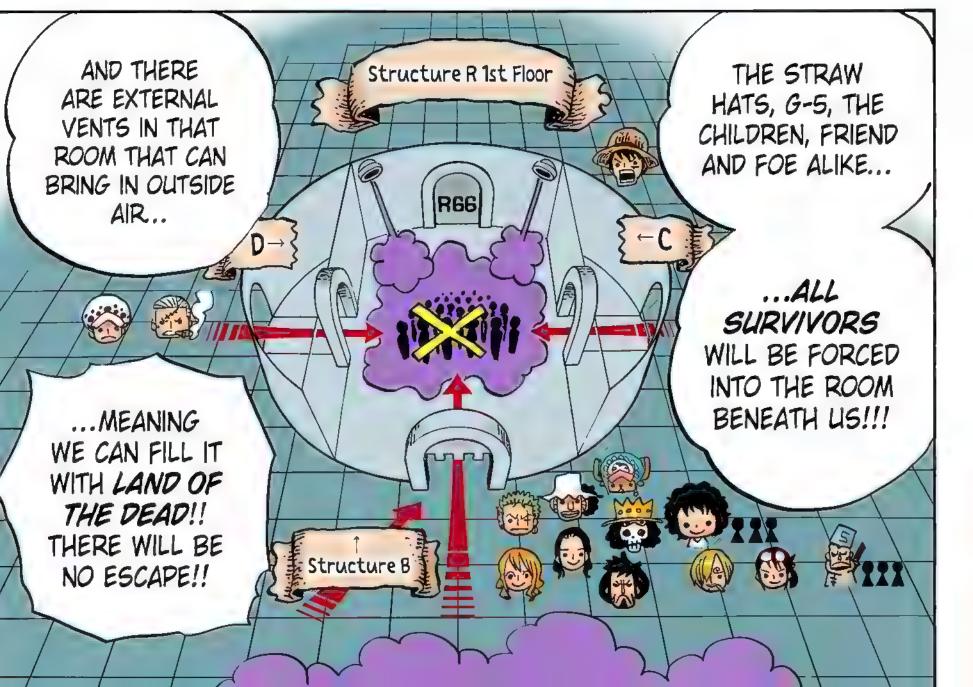


ARE WE REALLY
SUPPOSED TO BE JUST
STANDING AROUND?!
WHY AREN'T WE
FIGHTING THEM?!!

VEGAPUNK CAUSED
THE ACCIDENT FOUR
YEARS AGO!! WE'VE GOT
A SCORE TO SETTLE
WITH HIM TOO!!

















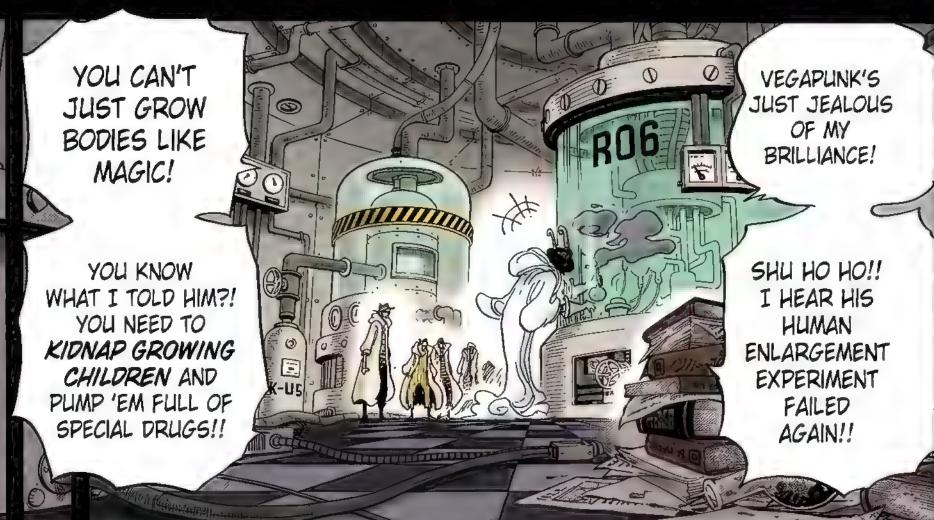
















Chapter 685:

MY NAME IS MOMONOSUKE



## ONE PIECE











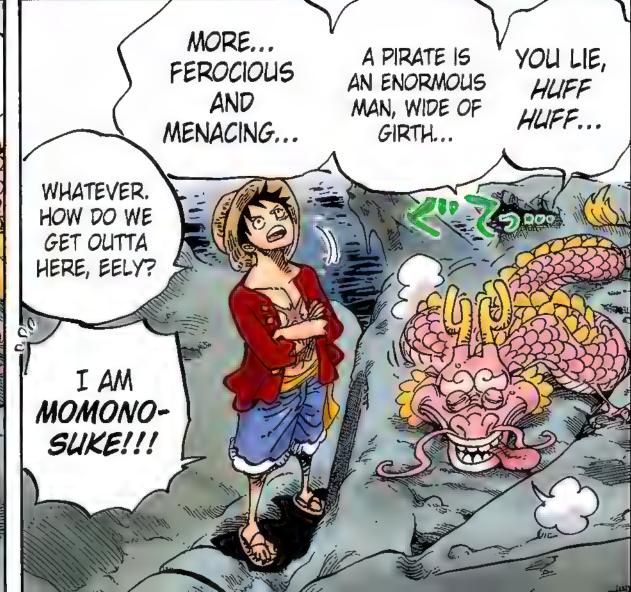
















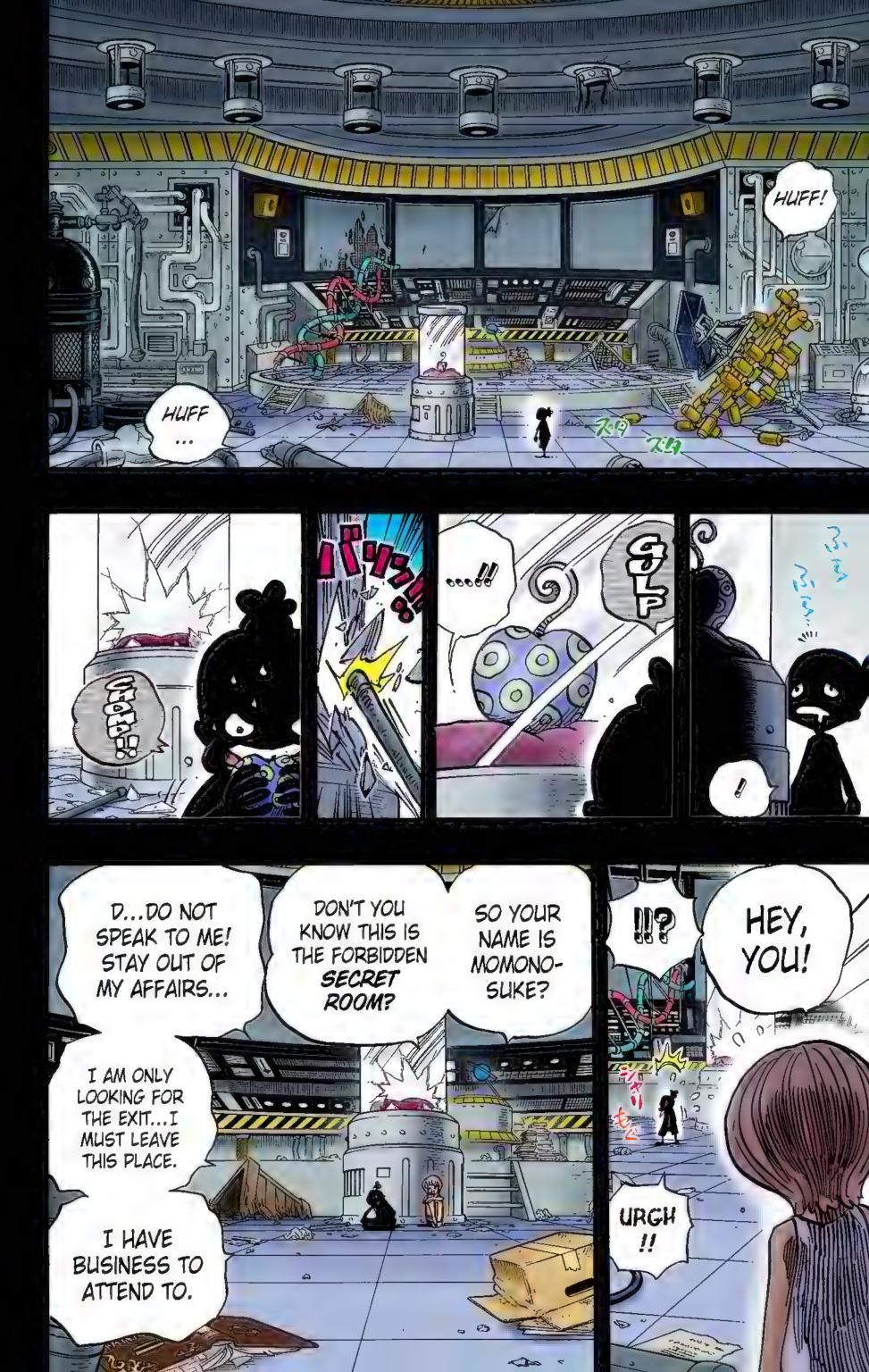




















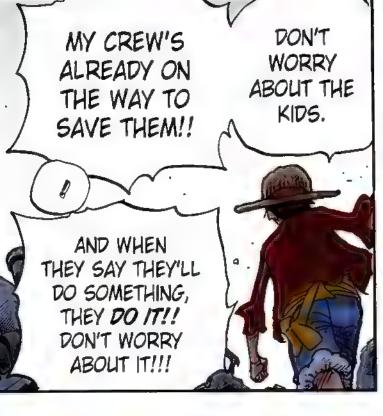












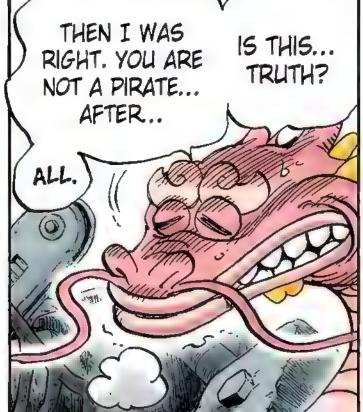
















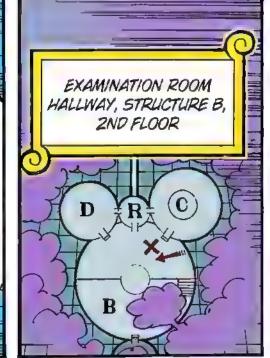






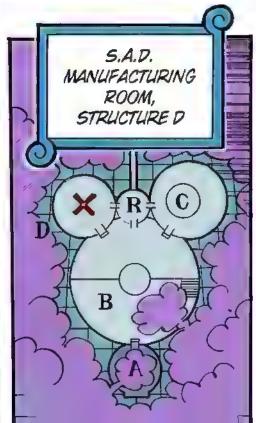








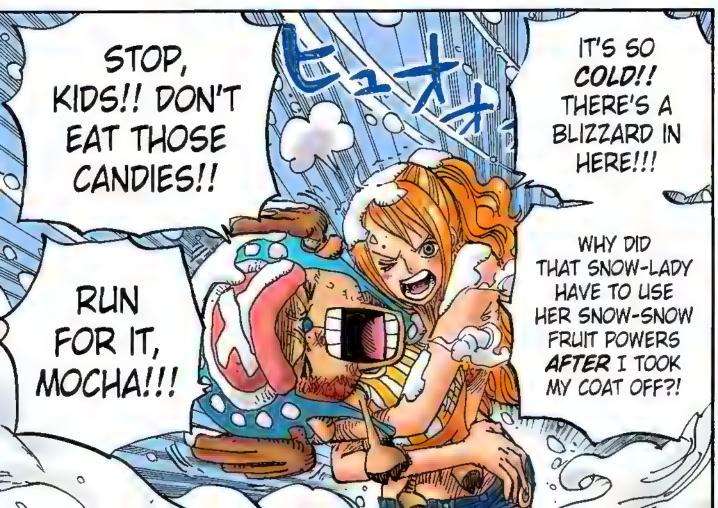


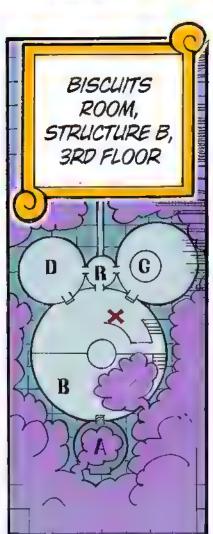






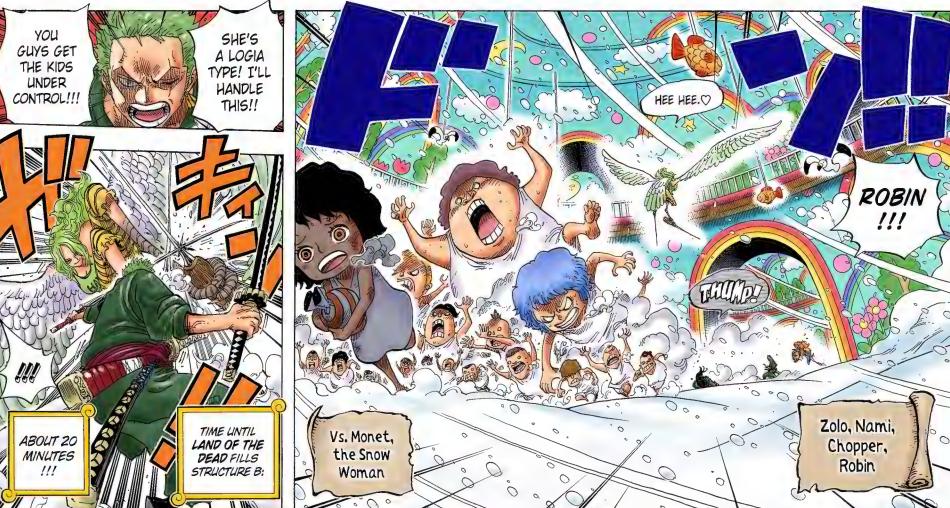








GIVE





(Hippo Iron, Saitama)

Q: Mr. Oda, can you draw the Impel Down characters--Magellan, Hannyabal, Sadi, Saldeath--as children?

--IjiekAmayot

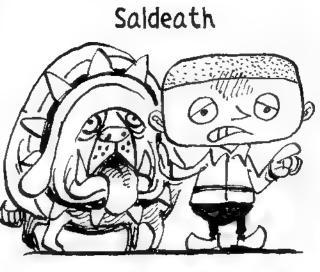
A: Sure! How about I throw in Domino as well?













Q: Odacchi x 2!! What if Lola the Proposer ate the Slip-Slip Fruit?

--Nasuo

A: She's not much different, if you ask me. Her skin is certainly much smoother!







## Chapter 686: THE SNOW-WOMAN IN THE BISCUITS ROOM



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 11: "SAVING BIG BRO!!"

























YOU DON'T WANT YOUR MOM AND DAD TO DIE, DO YOU?





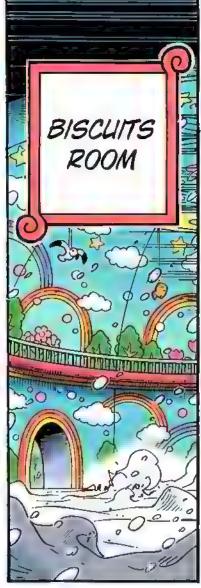




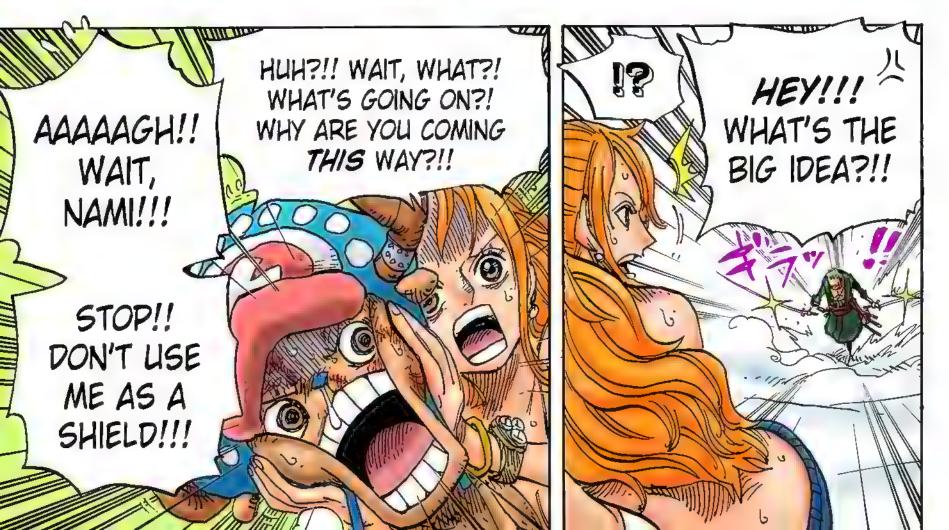




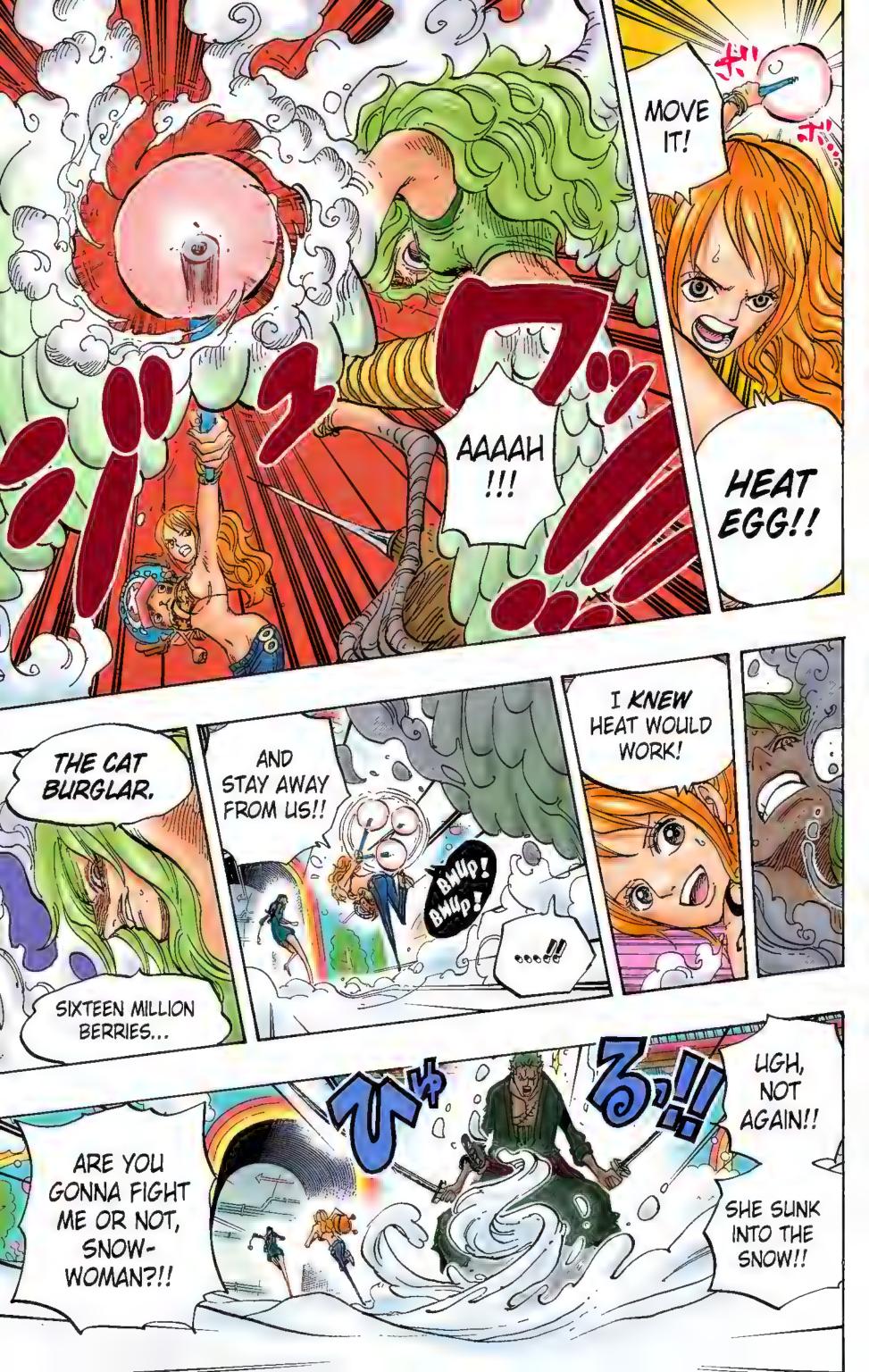


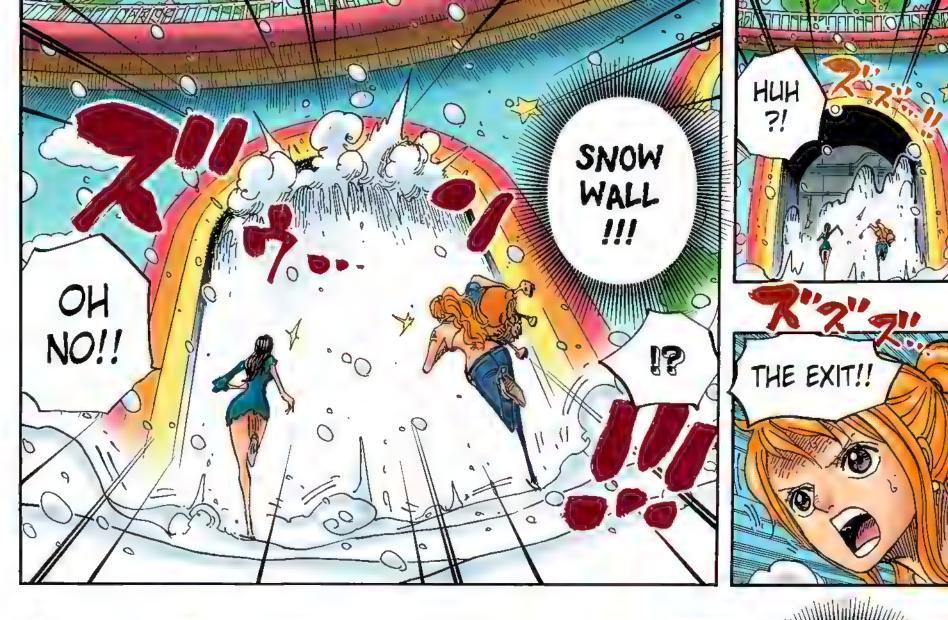






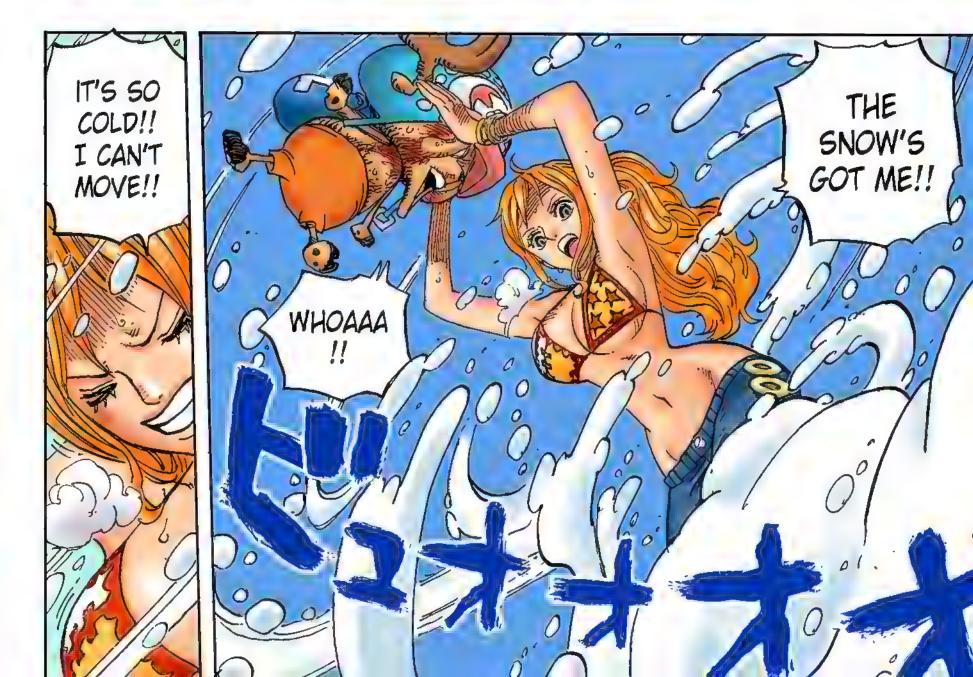






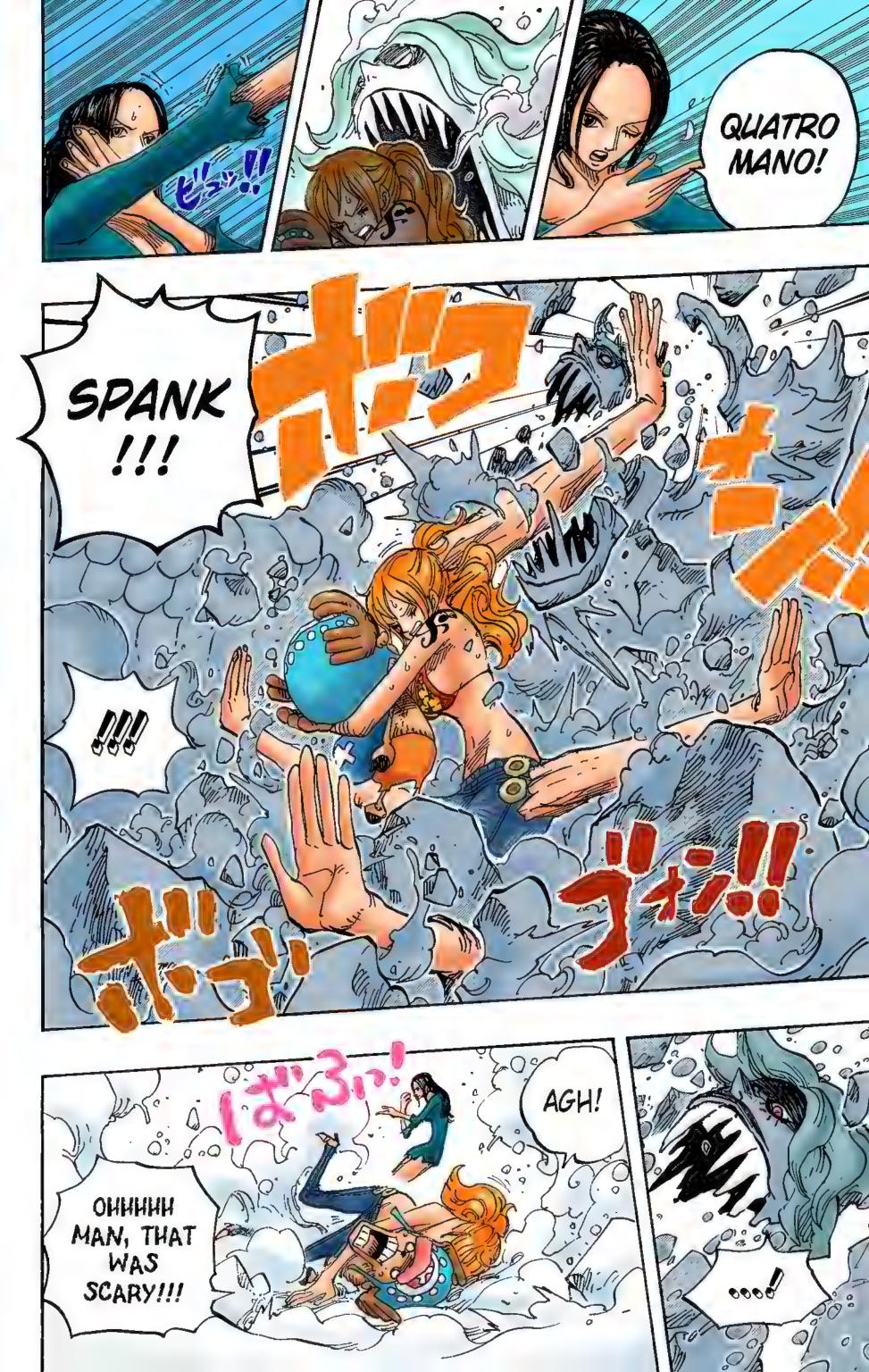








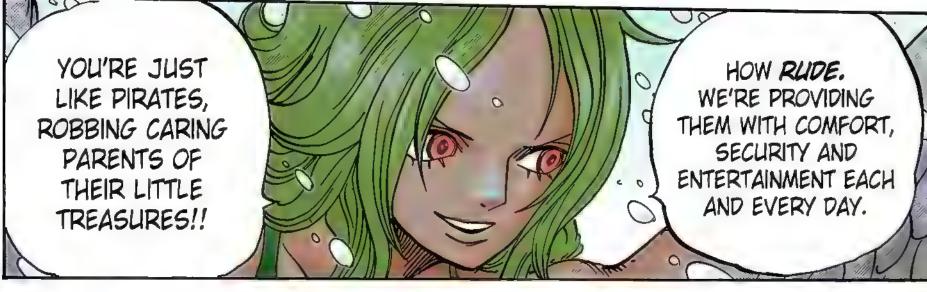
















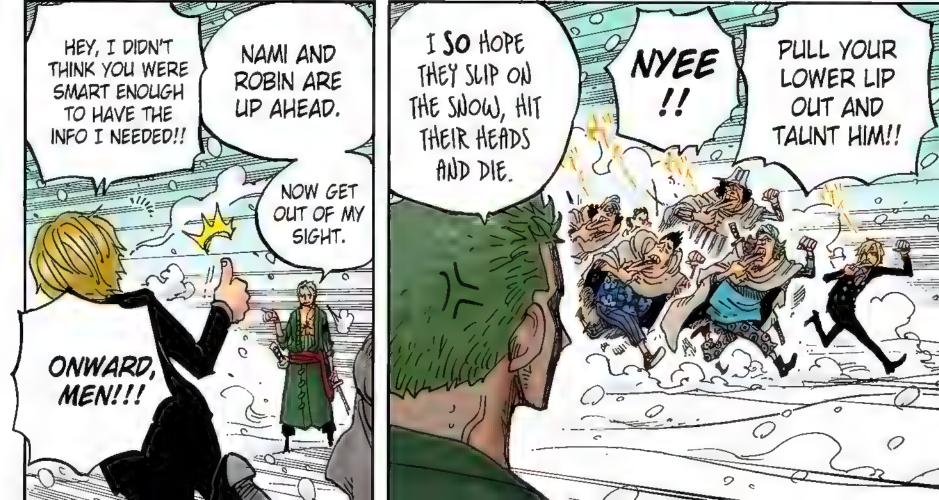


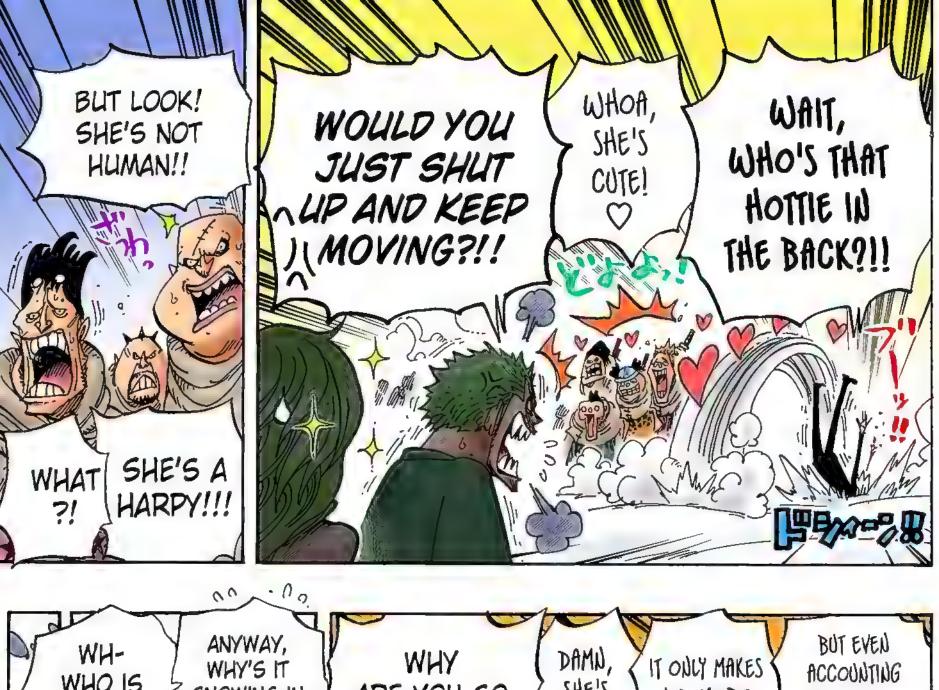


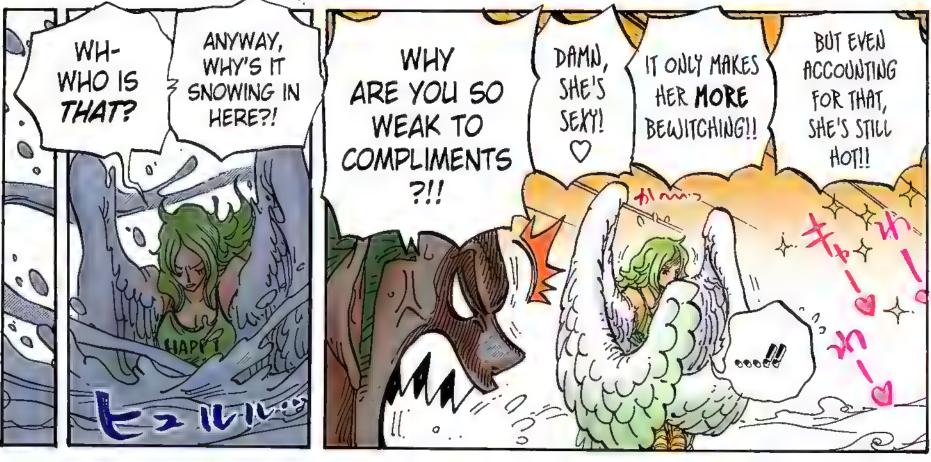




















SBS Question Corner

PREFIX

PROPERTY TOTTON

Wichi Nakahara, Tottori)

Q: Odacchi!! Odacchi... What did you have for breakfast? Your face is shining and sparkling. Speaking of breakfast, on p.106 of Volume 68, did Vergo happen to have french fries that morning...? Well?

--I Had Barbecue This Morning Dude

A: Man, everything sticks to him, doesn't it? I think he probably had your typical hamburger combo meal. Hamburger, fries, shake (strawberry). That's Vergo's typical breakfast.

Also, my face is shining from the leftover colored lights I had for breakfast.

Q: I noticed people were curious about Nami's New World bust size in Volume 66. Well, as an employee of a ladies' underwear store, I'll give you an answer: I think Nami's a J-cup, perhaps even more... My eyeball estimate says she measures 25 inches underneath, 38 and a half on top. That would actually make her a K-cup, but there isn't even a K measurement in Japan. You'd have to import a bra. Yes, she's literally off the charts!!! Personally, my answer is that she's a "Nami-cup." (boiiing)

--Secret ChageroKiyomizu Fan

A: Yes. This day has finally come, young men. I thrust this assignment upon the readers in Volume 66. Thank you for all your answers. Sanji! Has your nose stopped Bleeding?! Read the results!

Sanji: Ah... Sorry about that other time. So, you want Nami and Robin's current measurements? Yes, the numbers are higher, but don't be mistaken! What's really increased is their overall sexiness!!



Bust: 38.5 (J-cup)

Waist: 23

Hip: 34.5



Bust: 39.5 (J-cup)

00F!

Y-YOU'VE GROWN

TOO...IN MORE WAYS

THAN ONE

Waist: 23.5

Hip: 35.5

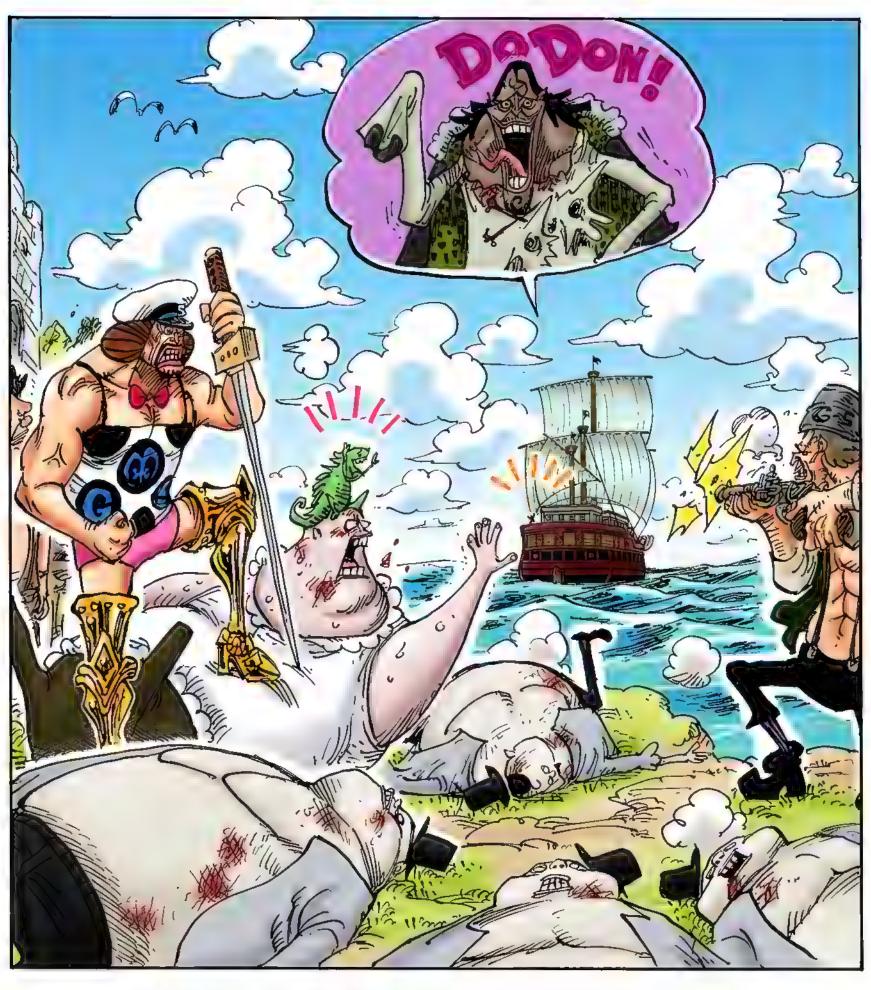
A: Ah, nice! Very nice! Easy to remember! Thanks, Sanji! So this is what constitutes a Nami-cup. Incredible.

Nami: What are you doing over here? If you want to use our bodies for your segment, you'd better pay up.

A: Run away!! Dabbadabbadabba...

Huff huff... Well, folks... huff huff... that's it for this volume. No extras at the end, because I pushed for twelve chapters this time. The big shots at Shueisha told me it will never happen again. But I really wanted everyone to see until Chapter 690 in this book... I'll work on my ability to wrap things into a smaller package... See you next volume!!

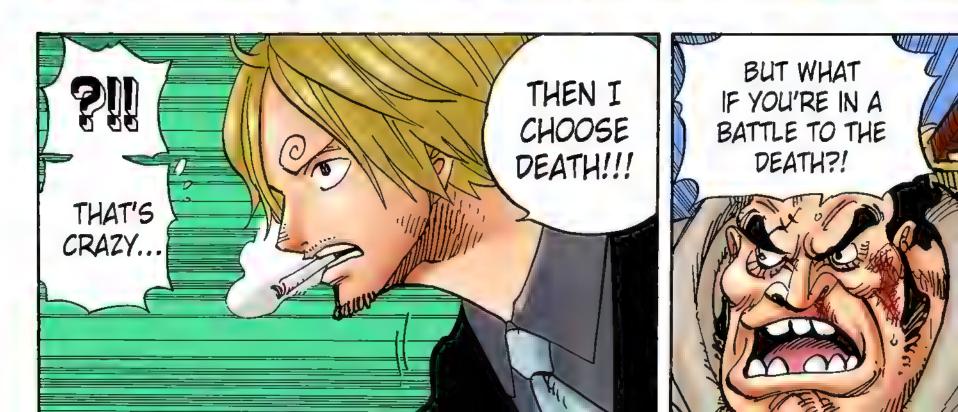
## Chapter 687: WILD BEAST



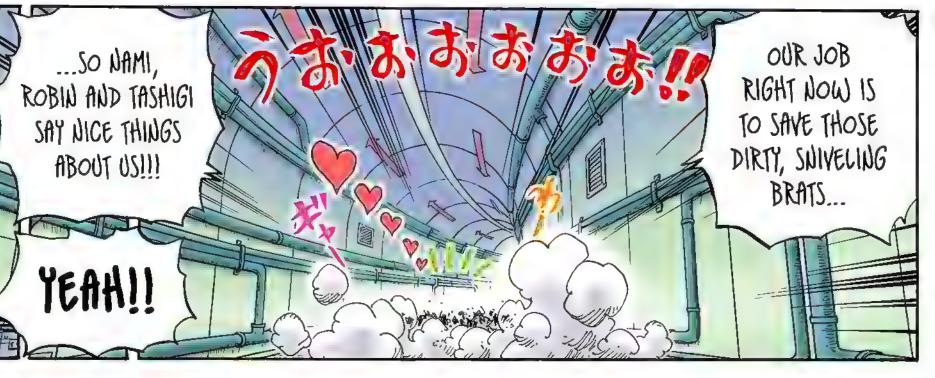
CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 12: "CARIBOU ON THE LAM"

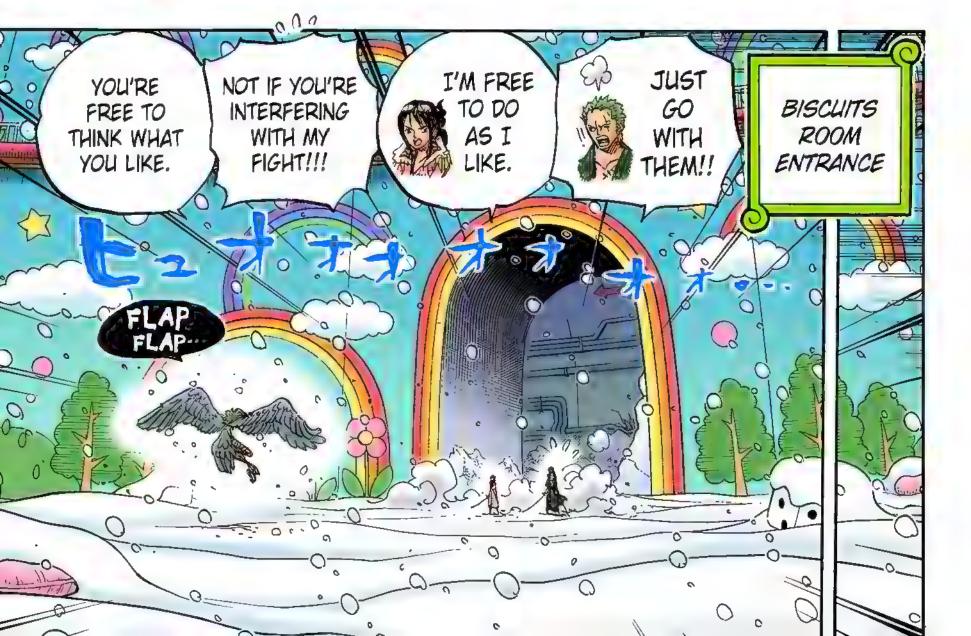




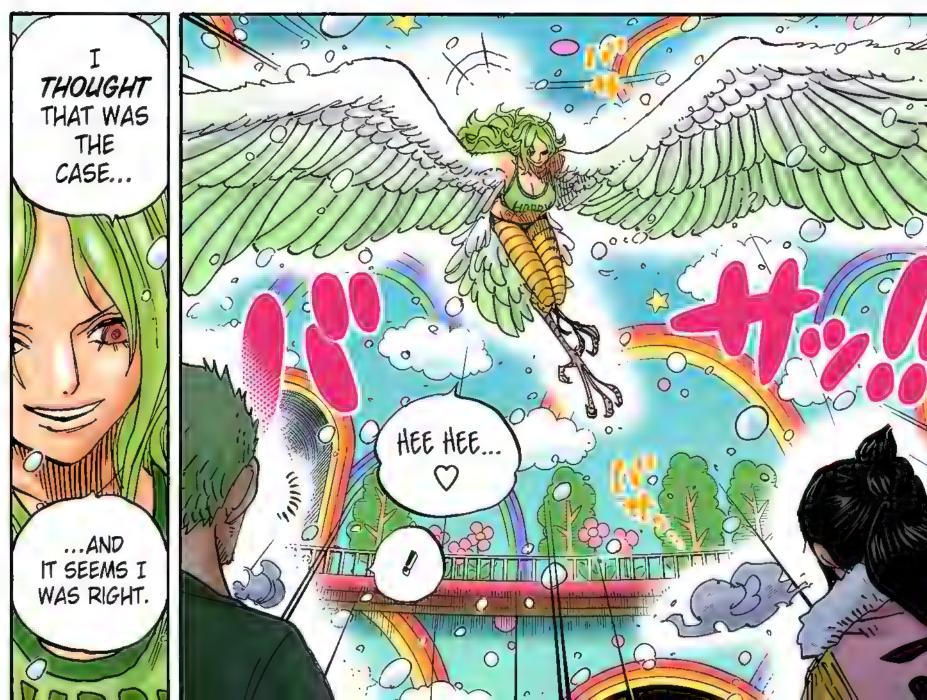


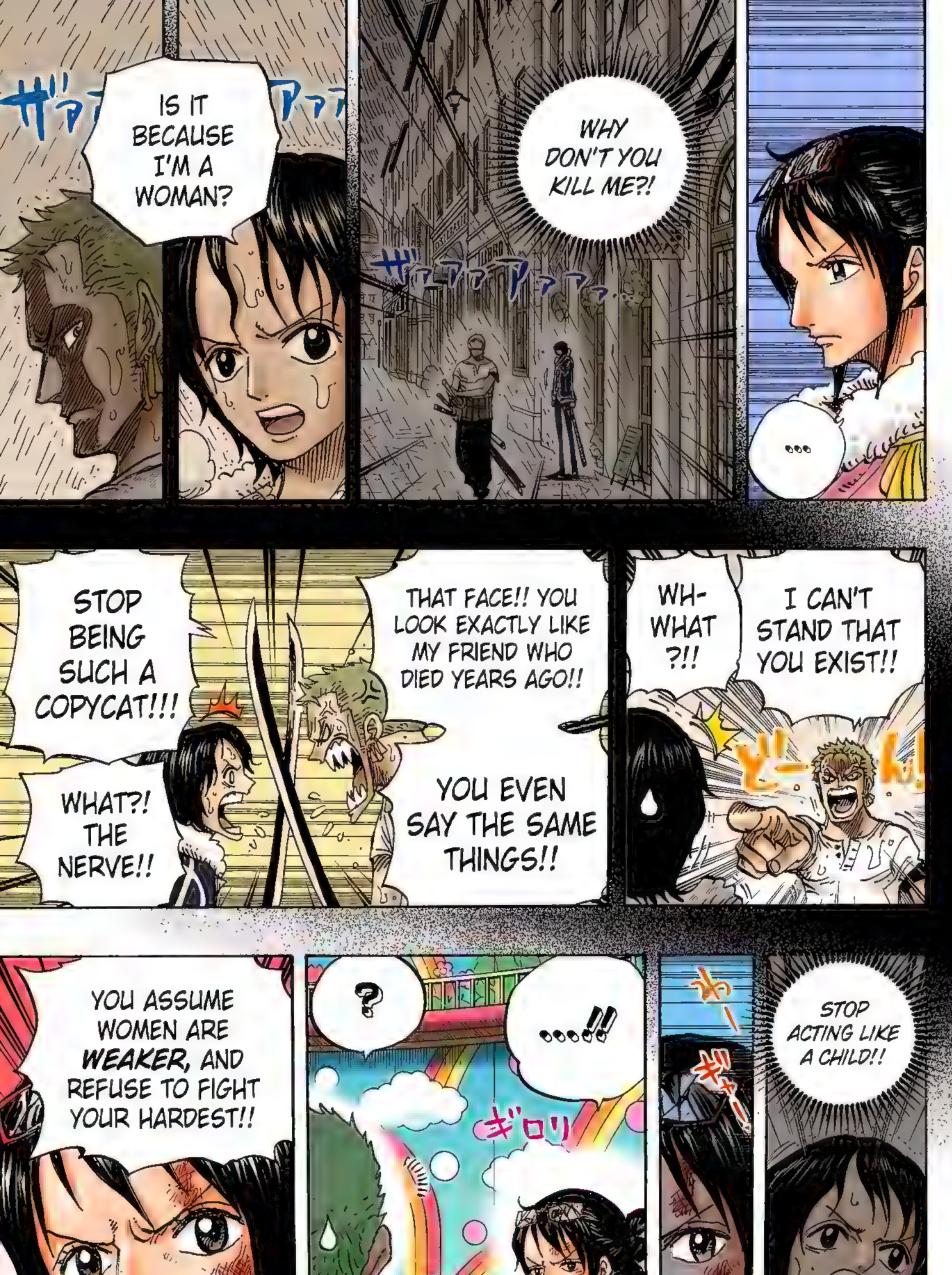












































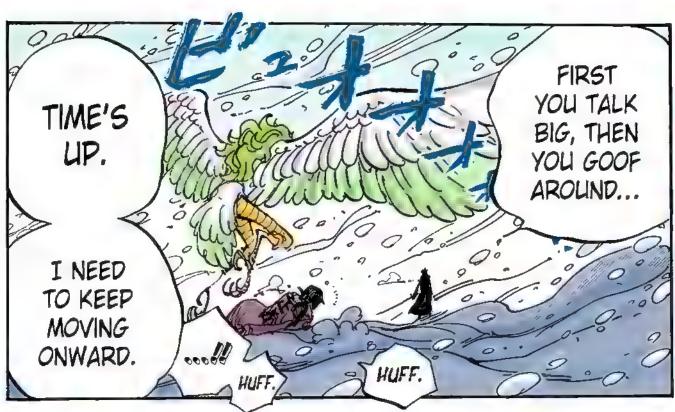














































SHE CAN'T CONTROL
HER OWN BODY!! SHE'S
PARALYZED BY THE
KNOWLEDGE THAT IF HE'D
USED HAKI, SHE WOULD BE
DEAD...PLUS THE FEAR OF
HIS OVERWHELMING POWER!!
I'VE NEVER SEEN ANYONE
WIN A FIGHT THIS WAY!!

























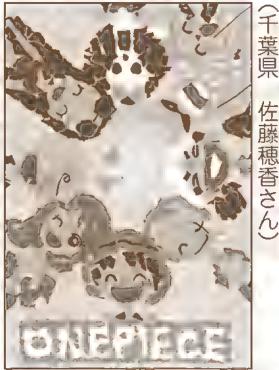




(静岡県 水色仮面Kさん)



術でもキングに なっちまえー!!



色紙貼り絵で 麦わらの一味!





謎多き集団ドンキホーテ・ファミリー!!



協衆されました文章、イラスト等の著作権は、最英社に発演し、集英社が出版、電子配信する報見、コミニクス等に掲載されることがあります。 環境の指令上、交章、イラスト等は「応変更されることがあります。 なお、記義の際の郵便物は、一定関制が対しに施棄されます。 文章、イラスト等を依存しておきたい場合は、コピーをとってからご応募くたさい。また、お名首やご住所等を掲載されたくない場合は、その管を制造してください。

## Chapter 688: MOCHA



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 13: "DIVINE RETRIBUTION"













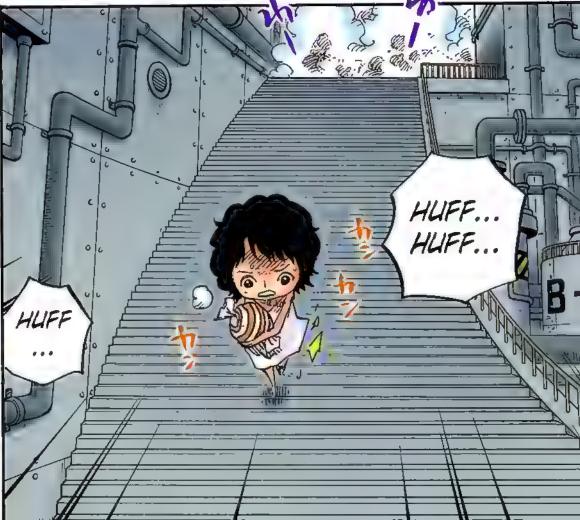








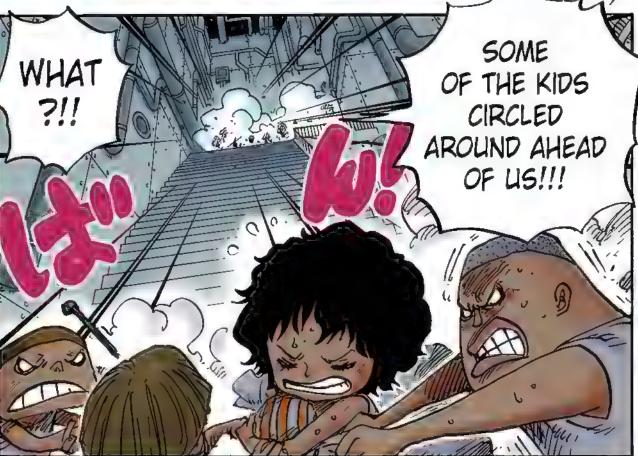
















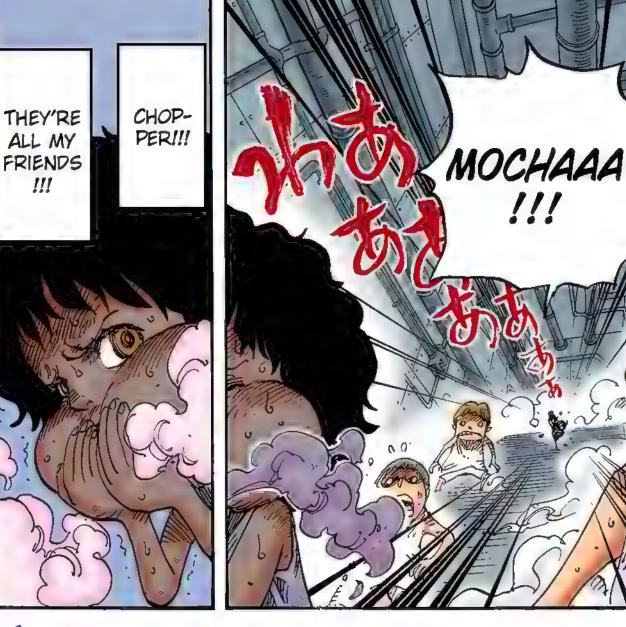








































OPEN UP,

MOCHA!!

0

0

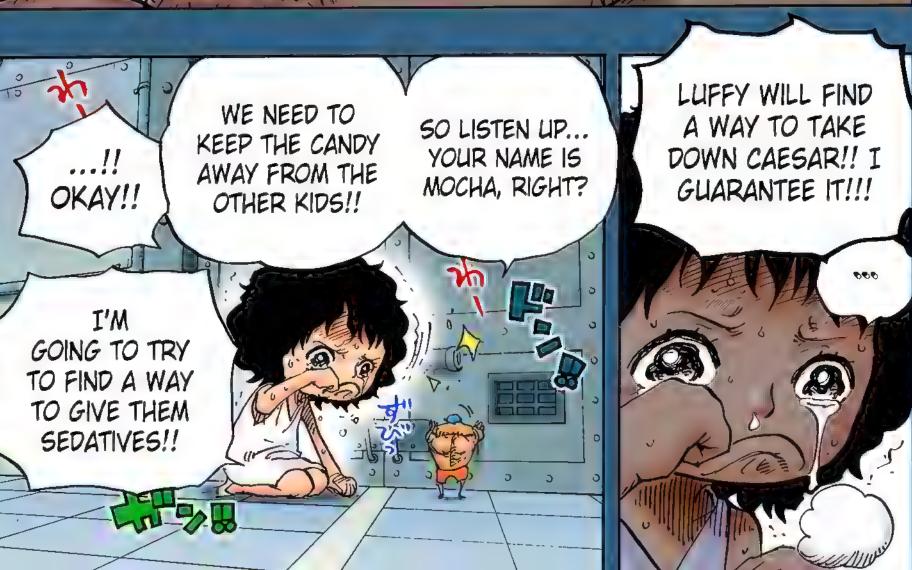




































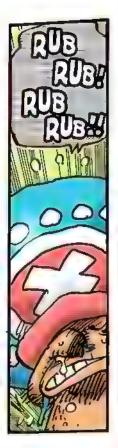


















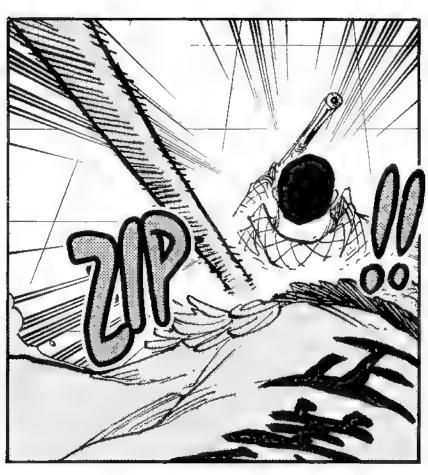
















(福岡県 神代龍一さん)

ロボブルック!! 元々ゴツゴツだが。





(千葉県





荷ちゅう迫力!! 虎の気迫!!



お宝いっぱい大航海♡ナミ!



-〇0Pさん)

早くも「四皇」と呼ばれる黒ひげ!

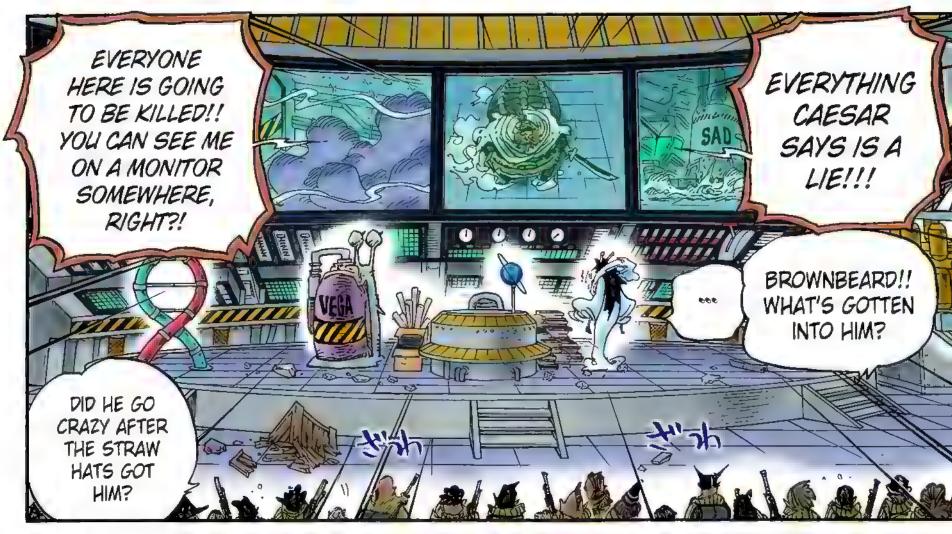
ヴェルゴ!! ほっぺたほっぺた!

## Chapter 689: THE ISLAND THAT'S THERE BUT ISN'T THERE

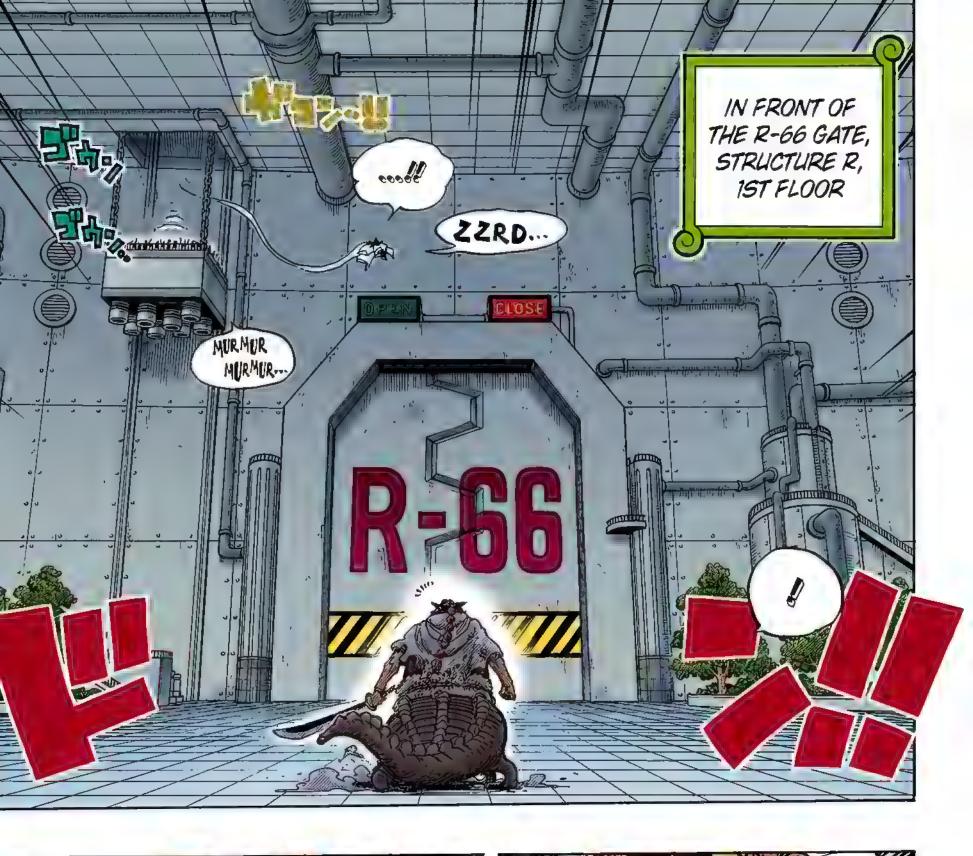


CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 14:
"ALIVE ON SOME NEW ISLAND SOMEWHERE"









WHAT
DO YOU THINK
YOU'RE DOING, YOU
STU...PENDOUSLY
TALENTED
FOLLOWER OF
MINE?! KNOCK
IT OFF!!



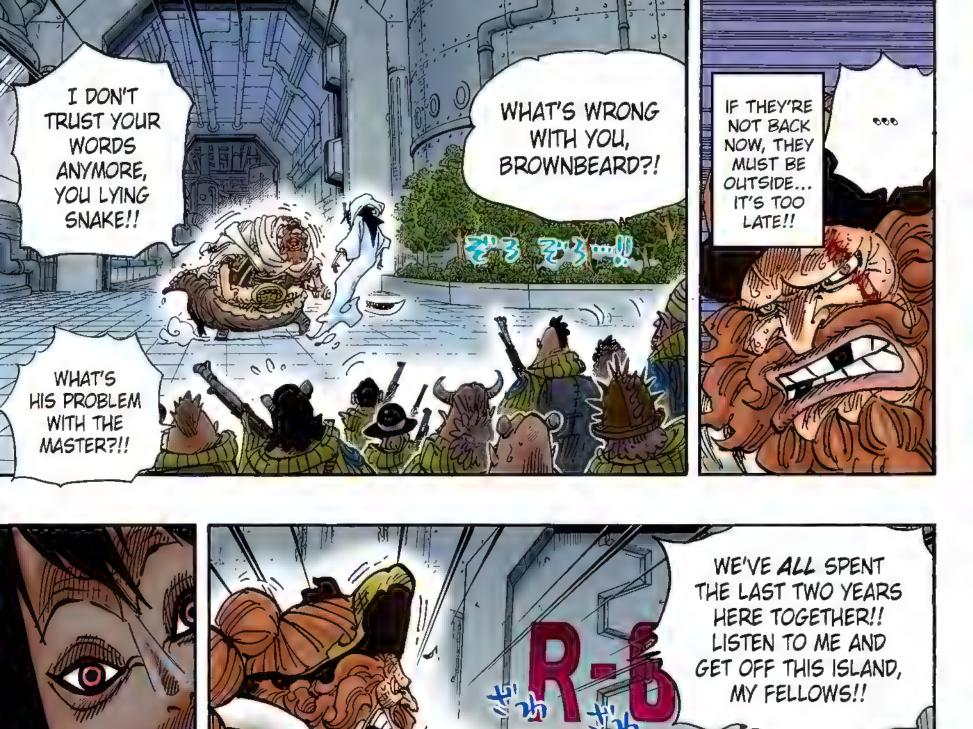














DO YOU WANT





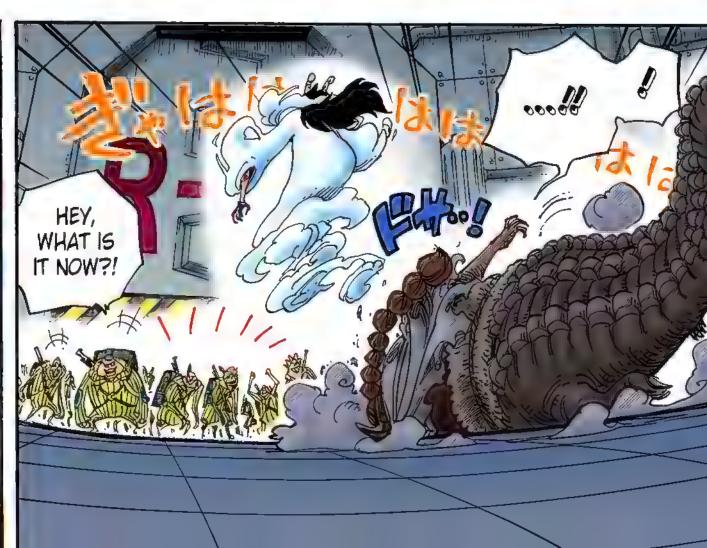






JUST A MUSCLE RELAXANT. I'M SURE YOUR MOUTH AND BODY COULD USE A REST!



































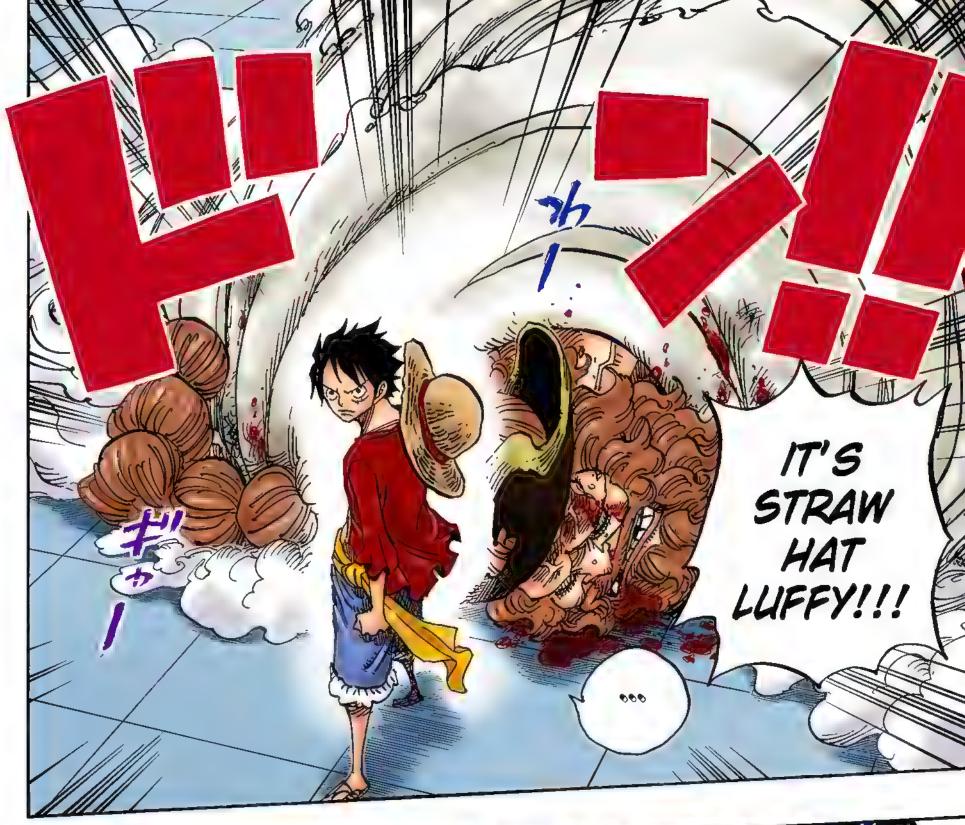


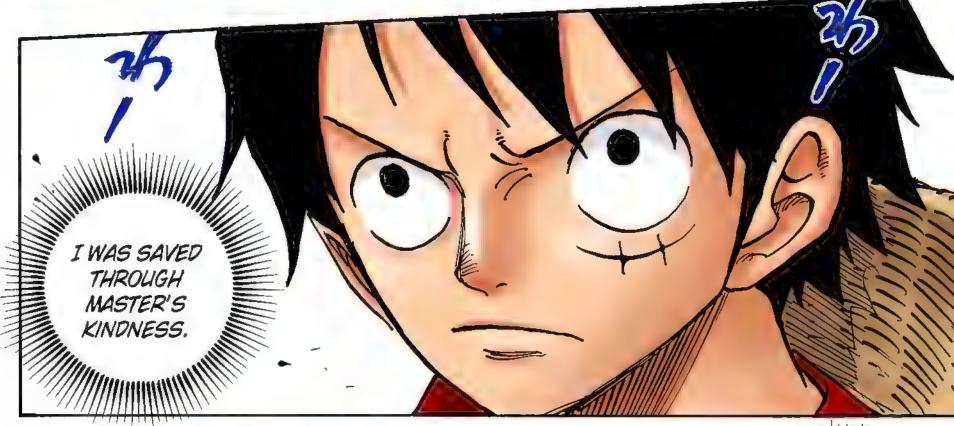












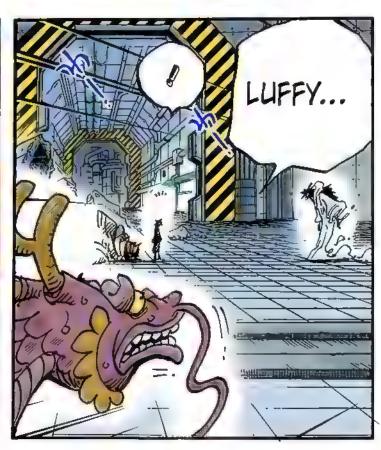


















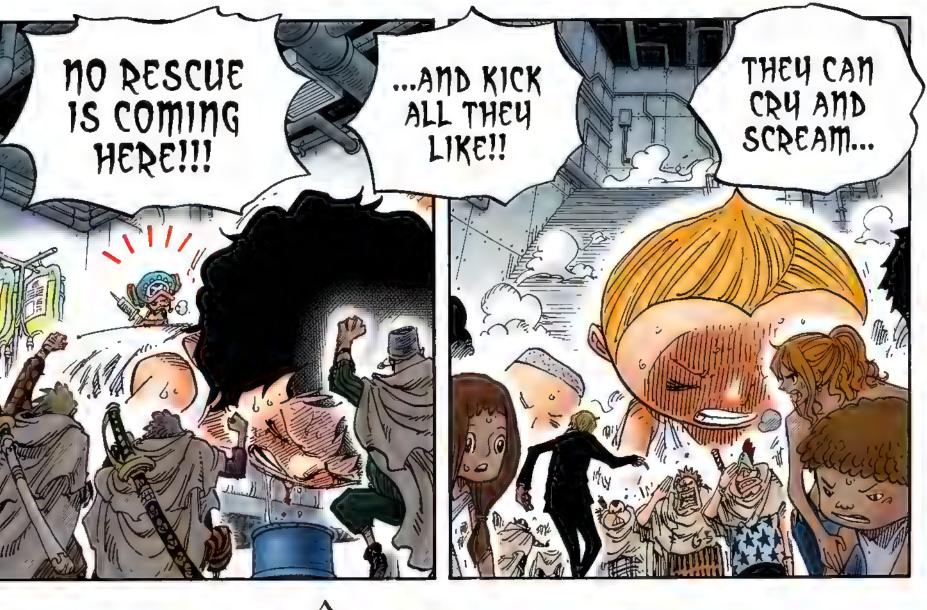


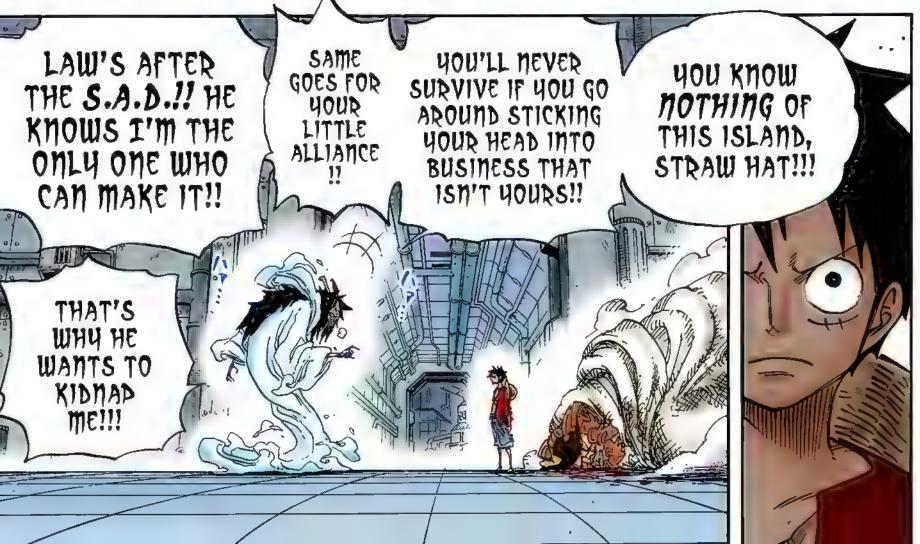




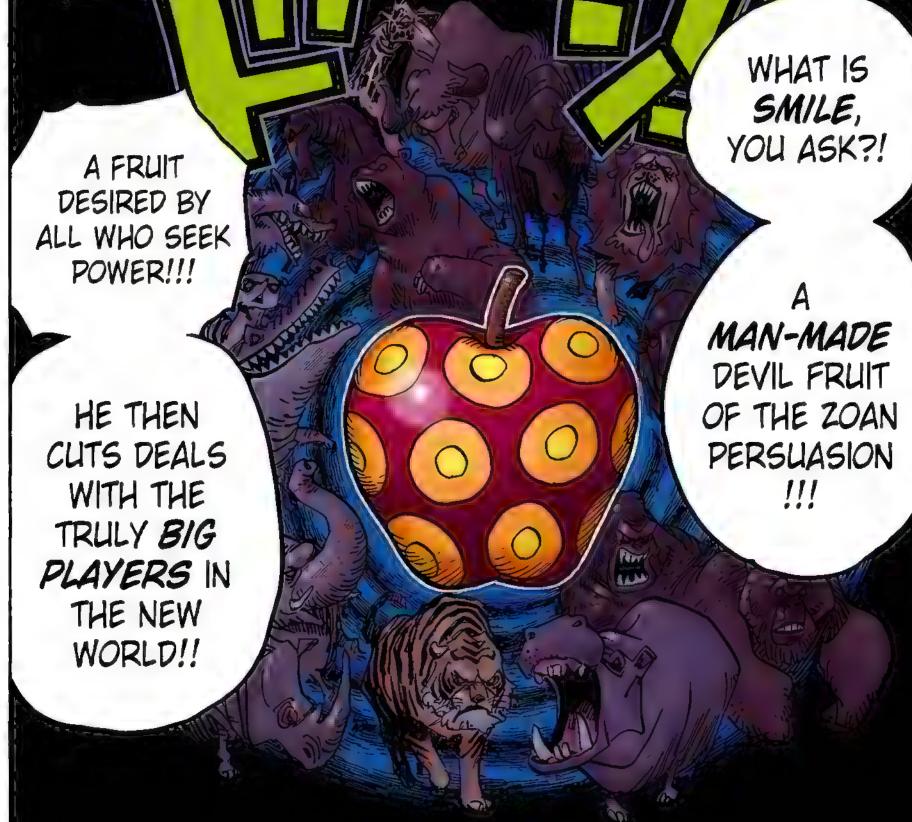
























## (福岡県 松井富久美さん)



虹を越えて、先の海へー!!

(東京都 Sanadaさん)



こんな時代もあった。旧三大将!!!

(鳥取県 中原路さん)



危険な男が動き出す!!



ただ平和な海を願う、



(埼玉県 坊さん)



いよオペル かっこいいぜ 錦えもん!!

(群馬県 小暮由紀さん)



ん〜!! 繊細な切り絵!! モネ!!

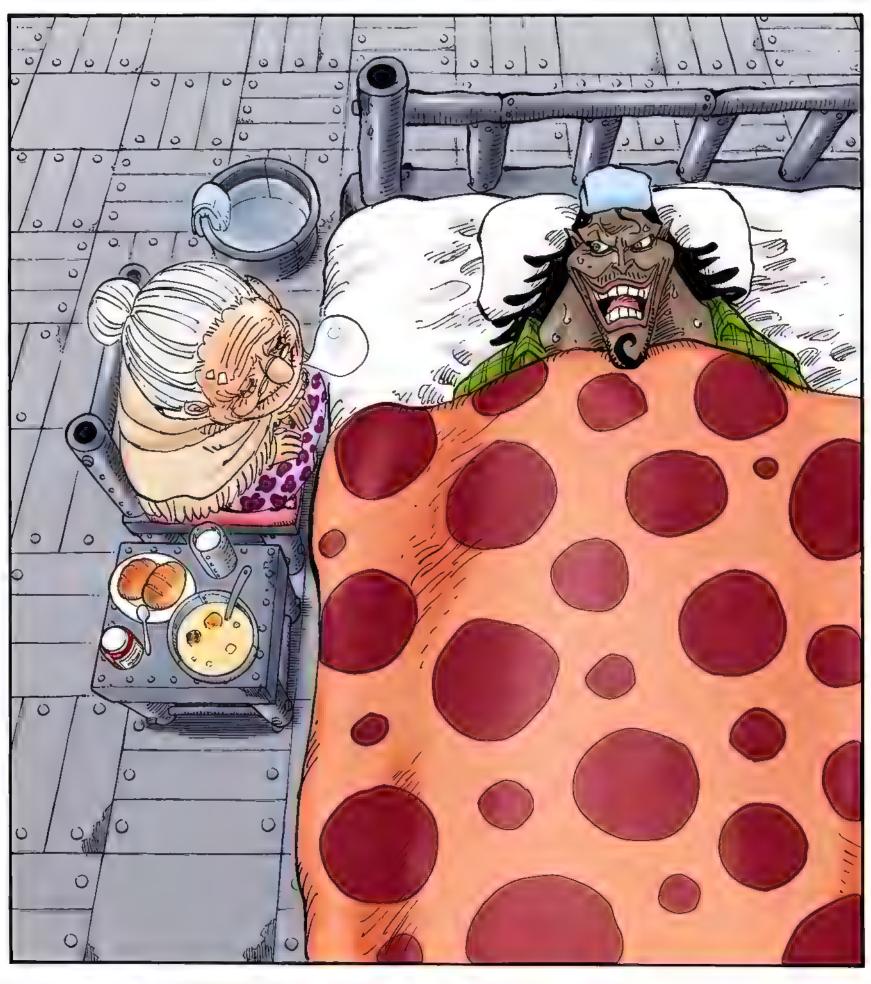


# UGK童童委員島ウツッラではいい意意島

必ずイラストや写真の裏に**直接、住所・氏名(P.N.)・年齢・電話番号を書き込んでくれ**!!



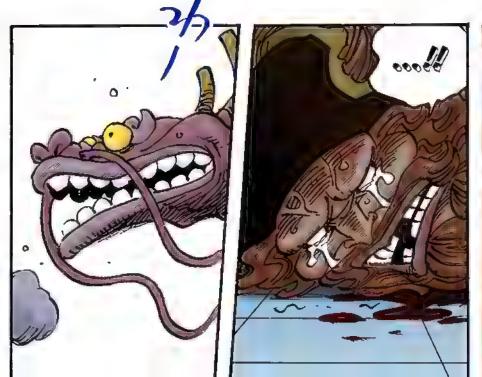
# Chapter 690: S.A.D.



CARIBOU'S NEW WORLD KEE HEE HEE, VOL. 15:
"WAKING UP NEXT TO AN OLD HAG"







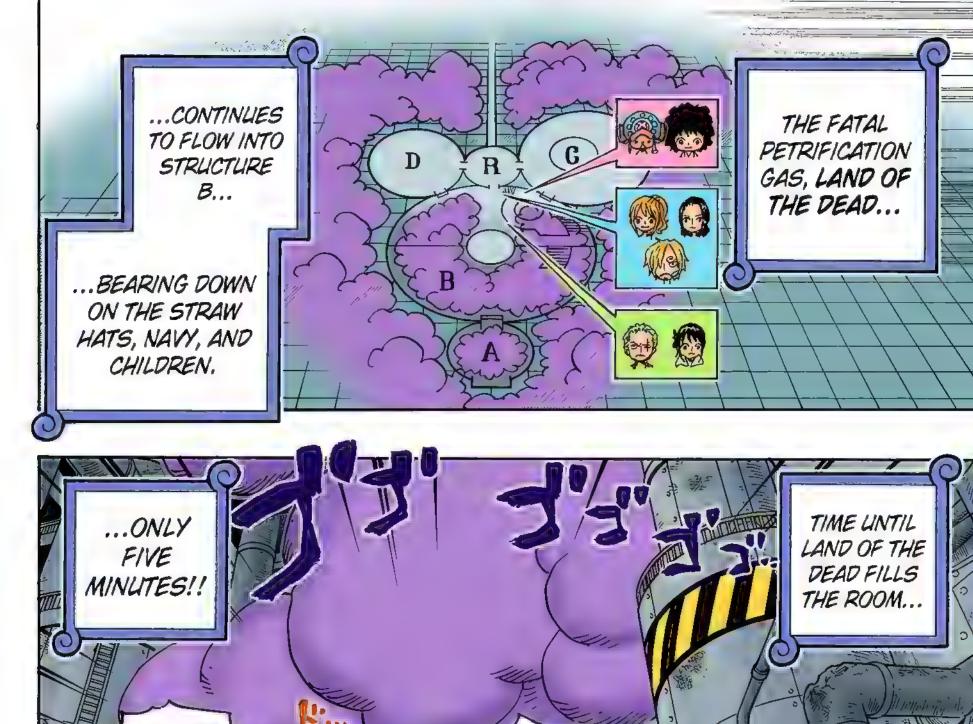












WE SHOULD

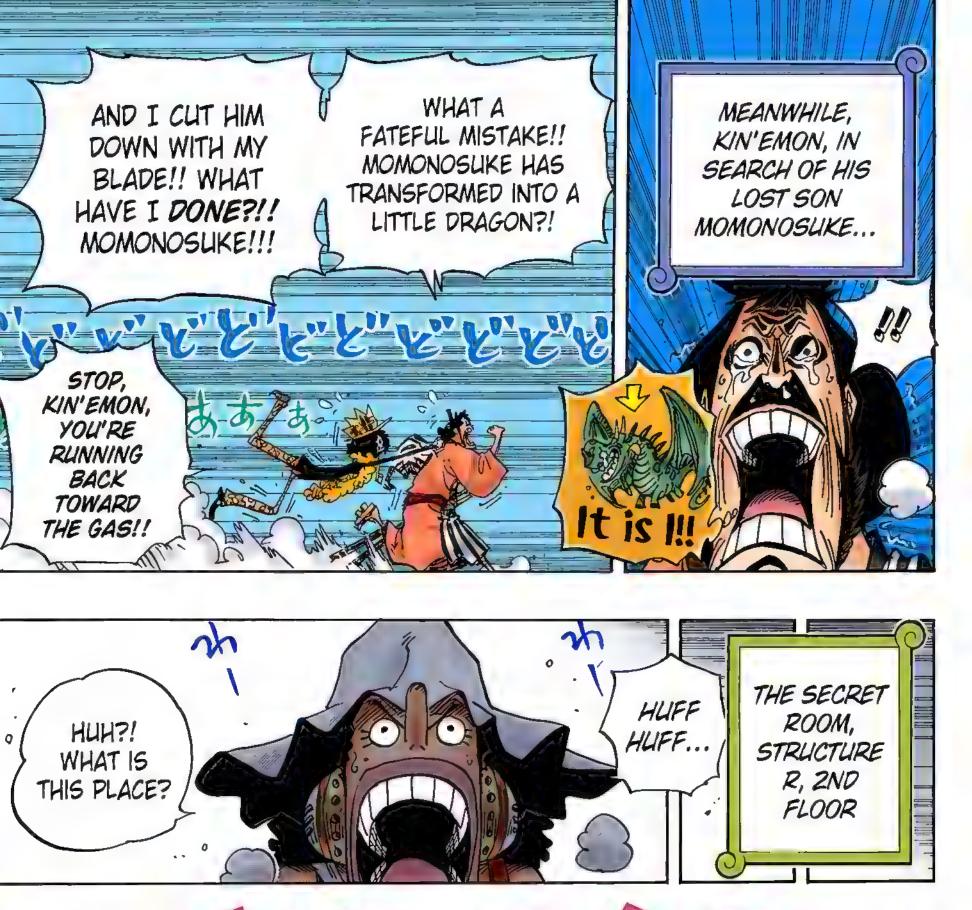
HAVE CAUGHT

WHAT-

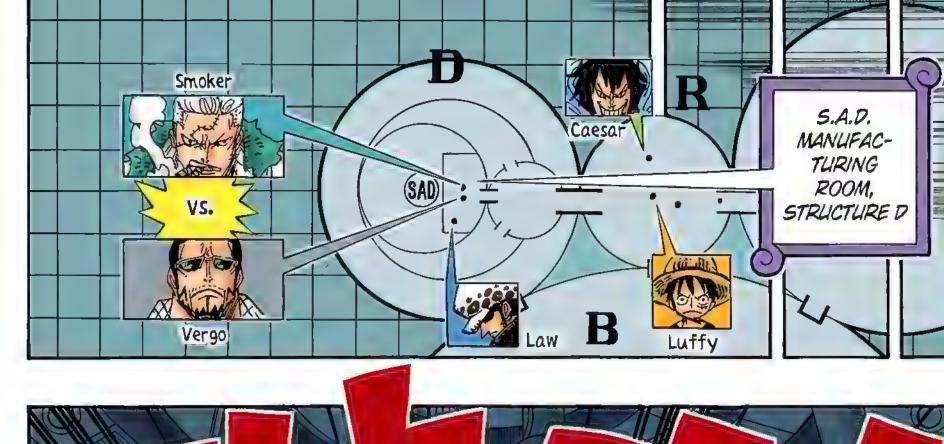
EVER!! PIPE

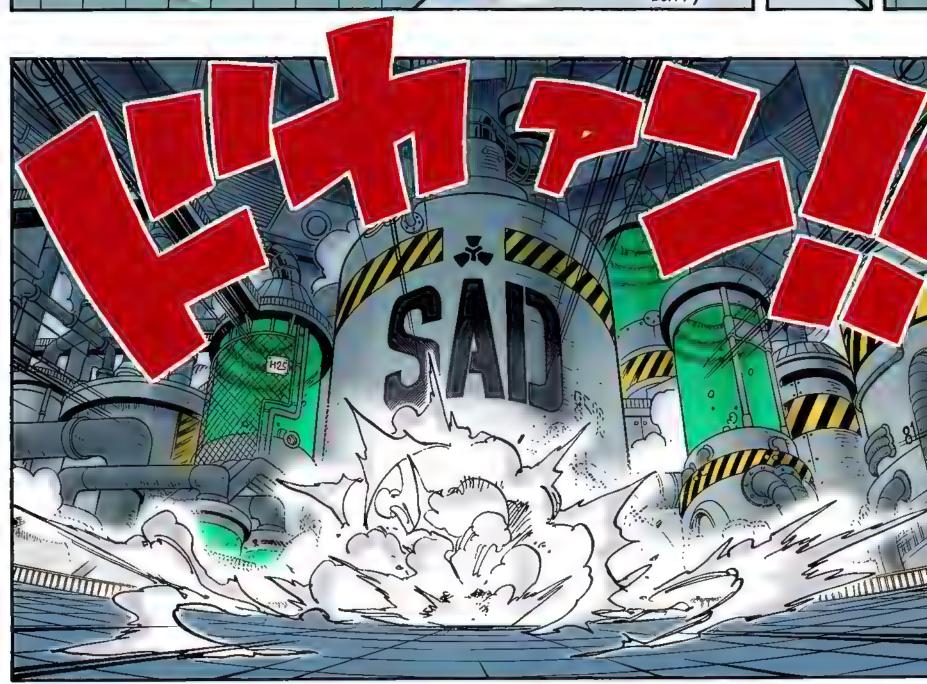
DOWN BACK













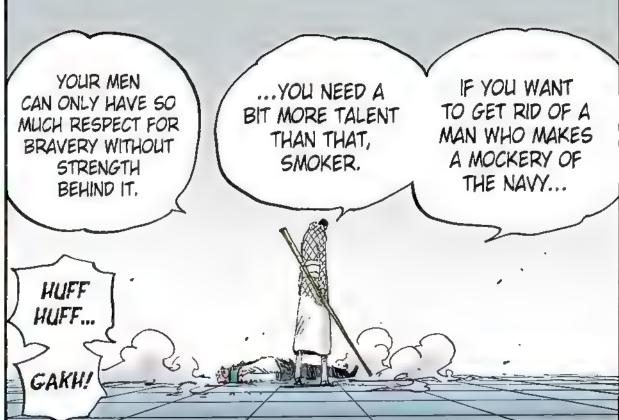










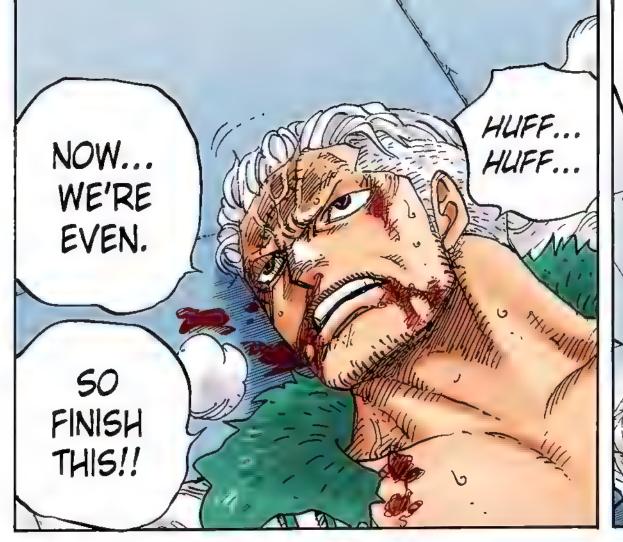


























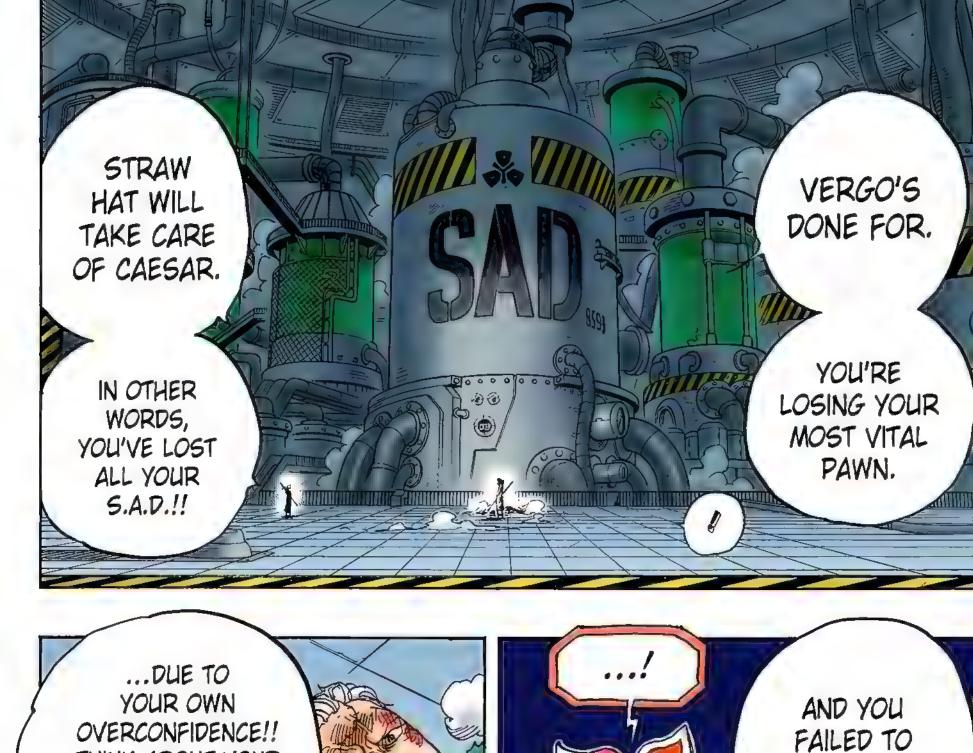












FORESEE THIS

NIGHTMARE

SCENARIO ...

THINK ABOUT YOUR

NEXT MOVE WHILE

YOU LAUGH AWAY,







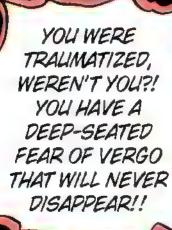


IF I HAD TO



HAVE YOU FORGOTTEN YEARS AGO ...















(イタリアーキアラさん) (岡山県



イタリアのシーザー・ クラウン襲来っ!!



切り絵のゾロ、芸術的!!



南降る町を二人でデート? ホグバックにシンドリー





(埼玉県 ヒポアイアンさん)



違う違うルフィ!! おれ達を憩い出せ!!

### マンガ関係こっち〜!!

⊕119-0163 東京都神田支店 郵便私書箱66号 集英社 JC ONE PIECE 『SBS!!ウソップギャラリー海賊団』係まで

ѿ178-8567 東京都練馬区東大泉2-10-5 東映アニメーション企画営業部 『ONE PIECE』係まで



暴れ続ける、巨大新星キッド!!







本当は取れたのにな、 惜しかったな、ゼオ。

### (神奈川県 佐藤知紘さん)



すげー! ブロックでサニー号!!







デジタルカラー版 ONE PIECE

69巻

尾田栄一郎

© 尾田栄一郎 2013, 2014

初版発行 2013 年 デジタル版発行 2014 年

発行所 集英社 http://www.shueisha.co.jp

この作品は、著者カラー原画に加え、著者の原画をもとに集英社でデジタル彩色を行った特別編集版です。

本作品の内容あるいはデータを、全部・一部にかかわらず、 無断で複製、改竄、公衆送信(インターネット上への掲載 を含む)することは、法律で禁じられています。また、個人 的な使用を目的とする複製であっても、コピーガードなど の著作権保護技術を解除して行うことはできません。



# 背表紙・カバー折り返し



本体・表紙



本体·裏表紙